

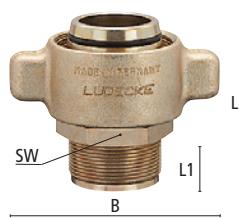
Complete Screwing Sets

DIN 20 033 with Male Thread

- Screwings with cone made of steel/ malleable iron zinc-plated and yellow passivated (free of chrome VI), consisting of connecting nut and tapered nipple
- Complete screwing set to connect with thread at machine/ tool
- Tapered nipple with cone 1:3 always with additional O-ring sealing
- Worldwide used system for compressed air supply in construction, mining and tunnelling

Materials

- Tapered stem: Steel zinc-plated and yellow passivated (free of chrome VI)
- Connecting nut: Malleable iron zinc-plated and yellow passivated
- Seals: NBR

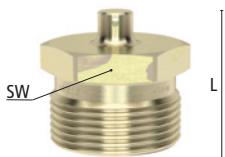


Max. Working Pressure	Temperature	Thread	Norm	Cone	Media	Box
PN 16 / 25 bar	- 40°C – + 95°C	ISO 228 / DIN 405	DIN 20 033	1:3	Compressed Air	1

Complete Screwing Sets with male thread

Thread connection	L	SW	B	L1	Passage	Weight	Type No.
G 1 1/4 m - RD 55x1/6 f	87	50	95	20	32	890	55/54 A
G 2 m - RD 75x1/6 f	115	65	137	30	45	1850	75/20 A

Other dimensions on request.

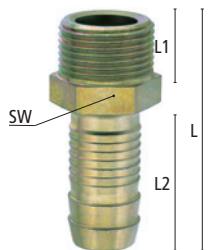


Screw Caps for Complete Screwing Sets DIN 20 033

Thread connection	L	SW	Box	Weight	Type No.
Rd 75 x 1/6 f	65	75	5	950	VS 75

With hexagon to facilitate the assembly.

Other dimensions on request.



Male thread stems with cone

Hose connect.	Thread connect.	L	SW	L1	L2	Passage	Box	Weight	Type No.
Hose i.D. 25	Rd 38x1/8 m	75	41	23	41	20	10	210	G 38-25 T
Hose i.D. 38	Rd 55x1/6 m	108	55	32	51	33	1	650	G 55-38 T*
Hose i.D. 50	Rd 75x1/6 m	137	75	40	72	45	1	1400	G 75-50 T*
Hose i.D. 53	Rd 75x1/6 m	137	75	40	72	47	1	1450	G 75-53 T*

*with safety collar

Suitable for Complete Screwing Sets

For hose clamps DIN 20039 A, type SL (page 253)

Other dimensions on request.

Complete Screwing Sets

Flat Sealing, Interchangeable with Type „Atlas Copco“

- Screwings made of steel/ malleable iron zinc-plated and yellow passivated (free of chrome VI)
- Consisting of connecting nut and flat sealing hose stem with O-ring sealing
- Complete screwing sets with turned stem profile for perfect hose fit
- Further assembly methods, for example with crimping ferrules or safety clamps, and other dimensions on request
- Common screwing system for compressed air supply in mining and tunnelling
- Interchangeable with screwing system type "Atlas Copco"

Materials

- Hose stem: Steel zinc-plated and yellow passivated (free of chrome VI)
- Connecting nut: Malleable iron zinc-plated and yellow passivated (free of chrome VI)
- Seals: NBR

Max. Working Pressure	Temperature	Media	Thread	
PN 16 / 25 bar	- 40°C – + 95°C	Compressed Air, Water	DIN 405	1



Complete Screwing Sets flat sealing

Hose connection	Thread connection	L	B	Passage	Weight	Type No.
Hose i.D. 50	Rd 65x1/6 f	166	105	45	1300	65/50 FL
Hose i.D. 53	Rd 65x1/6 f	166	105	47	1320	65/53 FL

For hose clamps DIN 20 039 A, Typ SL (☞ page 253)



Single Connecting Nuts

Thread connection	L	B	Passage	Weight	Type No.
Rd 65 x 1/6 f	36	105	56.5	555	UM 65



Single Hose stems, flat sealing

Hose connection	L	Passage	Weight	Type No.
Hose i.D. 50	166	45	745	FT 50 L
Hose i.D. 53	166	48	765	FT 53 L

For hose clamps DIN 20039 A, type SL (☞ page 253)

Rubber rings for flat sealing hose stems

Resistance	L	D	Material	Temp. °C	Media	Shore A	Weight	Type No.
Oil	3	55	NBR	-40°C - +95°C	Compr. Air	65 °	2	ED 50 L

Double Nipples

Flat Sealing

- Nipples made of steel zinc-plated and yellow passivated (free of chrome VI)
- Suitable for complete screwing sets flat sealing (☞ above)
- To connect with machine/ tool for compressed air supply in mining and tunnelling

Materials

- Double Nipples: Steel zinc-plated and yellow passivated (free of chrome VI)

Max. Working Pressure	Temperature	Thread	Media	
PN 25 bar	- 40°C – + 95°C	ISO 228 / DIN 405	Compressed Air	1

Double nipples, flat sealing, with male/ male thread or rather male/ female thread

Thread connection	L	SW	L1	L2	Weight	Type No.
G 1 1/4 m - Rd 65x1/6 m	58	65	22	20	665	N 6554 A
G 1 1/2 m - Rd 65x1/6 m	58	65	22	20	675	N 6515 A
G 2 m - Rd 65x1/6 m	58	65	22	20	680	N 6520 A
G 2 f - Rd 65x1/6 m	55	65	25	20	650	N 6520 I
Rd 75x1/6 m - Rd 65x1/6 m	77	75	41	20	1192	N 6575 A

