BUTTON-HEAD GREASE NIPPLES ACCORDING TO DIN 3404

APPLICATION AREA

button-head grease nipples are particularly suitable for lubricating points with a big grease volume because of their specific high flow-rate of grease. As another result of the robust construction, these grease nipples are preferably used in the construction machinery.

VERSIONS

The button-head grease nipples are available in four different sizes:

 \cdot head Ø 10 mm = M4

 \cdot head Ø 16 mm = M1

 \cdot head Ø 22 mm = M22

 \cdot head hexagon-type, Hex size 15 mm = T1

In general, our button-head grease nipples according to DIN are made of steel, zinc-plated and passivated, and they are featured with a cylindrical thread. We offer various standard types also in brass or stainless steel $1.4305 \sim \text{ASTM } 303$ and $1.4404 \sim \text{ASTM } 316L \text{ (V2A/V4A)}$.

Upon request, manufactures button-head grease nipples in other versions, with respect to the following:

- dimension
- · material
- · thread size
- · thread form (e. g. with tapered thread)
- · opening pressure
- · surface colour (e. g. yellow passivated)
- · further surface treatment
- · etc.

MOUNTING INSTRUCTIONS

In order to allow for a proper lubrication with all common grease guns, the head space, which is necessary for installation, should be considered (please see table with dimensions).

OPERATING INSTRUCTIONS

As suitable lubricating nozzle, we recommend our button-head coupler.

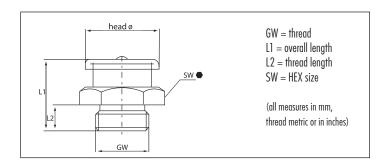


Type M4



Button-Head Grease Nipples

- · head Ø 10 mm
- · according to DIN 3404
- \cdot straight version A/180 $^\circ$
- standard versions according to DIN are made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request

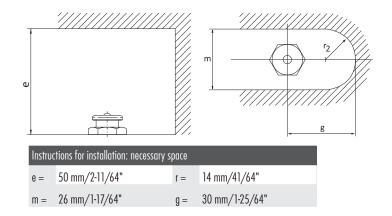


| (| GW | M 6 x 1.0 | | Ref No.: | | | | |
|---|------|-----------|------------|----------|-------|--------|---------|--|
| | L1 | L2 | SW | Steel | Brass | SST303 | SST316L | |
| | 13.5 | 6 | 11mm HEX ● | 4201104 | | | | |

| GW | GW M 8 x 1.0 | | Ref No. | Ref No.: | | | | |
|------|--------------|------------|---------|----------|--------|---------|--|--|
| L1 | L2 | SW | Steel | Brass | SST303 | SST316L | | |
| 13.5 | 6 | 11mm HEX 🖝 | 420110 | 7 | | | | |

| GW | M | 10 x 1.0 | Ref No. | : | | |
|------|----|------------|---------|-------|--------|---------|
| L1 | L2 | SW | Steel | Brass | SST303 | SST316L |
| 13.5 | 6 | 11mm HEX ● | 4201109 | 9 | | |



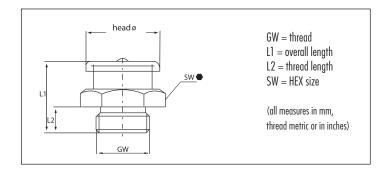


Type M1

Button-Head Grease Nipples



- · head Ø 16 mm
- \cdot according to DIN 3404
- · straight version A/180°
- · standard versions according to DIN are made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request





| G | GW M 8 x 1.0 | | Ref No.: | | | | |
|----|--------------|----|------------|---------|---------|---------|---------|
| L1 | | L2 | SW | Steel | Brass | SST303 | SST316L |
| 17 | 7 | 6 | 17mm HEX ● | 4101707 | 4111707 | 4121707 | 4141707 |

| GW | M | 8 x 1.25 | Ref No.: | Ref No.: | | | | |
|----|----|----------|----------|----------|---------|---------|--|--|
| Ll | L2 | SW | Steel | Brass | SST303 | SST316L | | |
| 17 | 6 | 17mm HEX | 4101708 | 4111708 | 4121708 | | | |

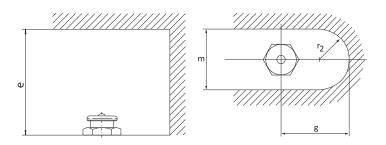
| GW | M | 10 x 1.0 | Ref No.: | | | |
|----|----|------------|----------|---------|---------|---------|
| L1 | L2 | SW | Steel | Brass | SST303 | SST316L |
| 17 | 6 | 17mm HEX ● | 4101709 | 4111709 | 4121709 | 4141709 |
| 20 | 9 | 17mm HEX ◆ | 4101713 | | | |

| (| GW | M | 10 x 1.5 | Ref No.: | | | |
|---|----|----|------------|----------|---------|---------|---------|
| | L1 | L2 | SW | Steel | Brass | SST303 | SST316L |
| | 17 | 6 | 17mm HEX ◆ | 4101711 | 4111711 | 4121711 | |

| GW | M | 12 x 1.0 | Ref No.: | Ref No.: | | | | |
|----|----|----------|----------|----------|--------|---------|--|--|
| L1 | L2 | SW | Steel | Brass | SST303 | SST316L | | |
| 17 | 6 | 17mm HEX | 4101732 |) | | | | |

| (| GW | M | 12 x 1.5 | Ref No.: | | | |
|---|----|----|------------|----------|---------|---------|---------|
| | L1 | L2 | SW | Steel | Brass | SST303 | SST316L |
| | 17 | 6 | 17mm HEX ◆ | 4101714 | 4111714 | 4121714 | |

| GW | M | M 12 x 1.75 | | Ref No.: | | | | |
|----|----|-------------|---------|----------|---------|---------|--|--|
| L1 | L2 | SW | Steel | Brass | SST303 | SST316L | | |
| 17 | 6 | 17mm HEX | 4101715 | 5 | 4121715 |) | | |



| Instru | Instructions for installation: necessary space | | | | | | | | |
|--------|--|-----|----------------|--|--|--|--|--|--|
| e = | 55 mm/2-11/64" | r = | 16 mm/41/64" | | | | | | |
| m = | 32 mm/1-17/64" | g = | 35 mm/1-25/64" | | | | | | |

| (| GW M 14 x 1.5 | | Ref No. | Ref No.: | | | | |
|---|---------------|----|----------|----------|-------|---------|---------|--|
| | L1 | L2 | SW | Steel | Brass | SST303 | SST316L | |
| | 17 | 6 | 17mm HEX | 4101717 | 7 | 4121716 | | |

| GW | M | 16 x 1.5 | Ref No.: | | | |
|----|----|------------|----------|---------|--------|---------|
| Ll | L2 | SW | Steel | Brass | SST303 | SST316L |
| 18 | 7 | 17mm HEX ● | 4101719 | 4111715 | | |

| GW | G | 1/8, 1/8 - 28 BS | PP Ref No.: | | | |
|----|----|------------------|-------------|---------|---------|---------|
| Ll | L2 | SW | Steel | Brass | SST303 | SST316L |
| 17 | 6 | 17mm HEX ● | 4101761 | 4111761 | 4121761 | 4141761 |

| (| GW | G 1 | 1/4, 1/4 - 19 BSPP | Ref No.: | | | |
|---|----|------------|--------------------|----------|---------|---------|---------|
| | L1 | L2 | SW | Steel | Brass | SST303 | SST316L |
| | 17 | 6 | 17mm HEX ● | 4101762 | 4111762 | 4121762 | 4141762 |

| (| GW | G S | 3/8, 3/8 - 19 BSPP | Ref No.: | | | |
|---|----|-----|--------------------|----------|---------|---------|---------|
| | Ll | L2 | SW | Steel | Brass | SST303 | SST316L |
| | 18 | 7 | 17mm HEX ● | 4101763 | 4111763 | 4121763 | 4141763 |

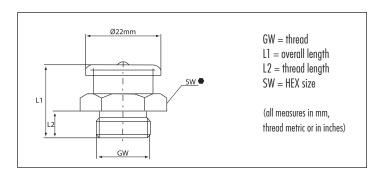
| GW | 1, | /4" - 18 NPT/PTF | | | | |
|------|----|------------------|---------|-------|--------|---------|
| L1 | L2 | SW | Steel | Brass | SST303 | SST316L |
| 21 | 10 | 17mm HEX ● | 4101768 | | | |
| 21.5 | 11 | 17mm HEX ◆ | | | | 4141768 |

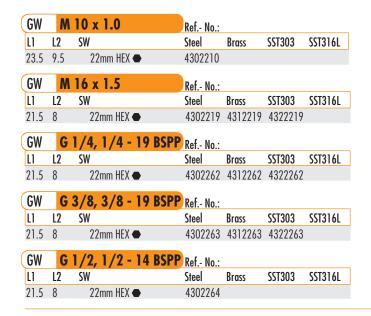
Type M22

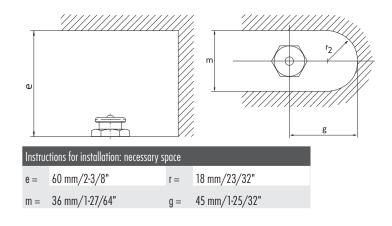
Button-Head Grease Nipples



- · head Ø 22 mm
- · according to DIN 3404
- · straight version A/180°
- standard versions according to DIN are made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request







Type M22/L

Button-Head Grease Nipples



GW

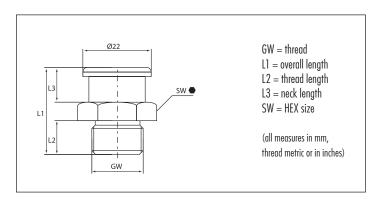
L2 L3

Ll

- · head Ø 22 mm
- · with extended neck
- · according to DIN 3404
- · straight version A/180°
- standard versions according to DIN are made of steel, zinc-plated and passivated, with cylindrical thread
- for other types and materials, please see table, or upon request

SST303

SST316L





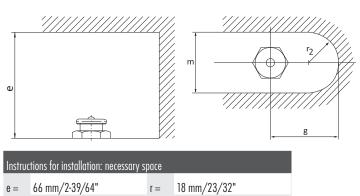
Steel

Brass

G 1/4, 1/4 - 19 BSPP Ref.- No.:

SW

| GW | G | 1/2, | 1/2 - 14 BSPP | Ref No.: | | | |
|----|------|------|---------------|----------|-------|--------|---------|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| 28 | 11.5 | 11 | 22mm HEX | 4402264 | | | |



45 mm/1-25/32"

36 mm/1-27/64"

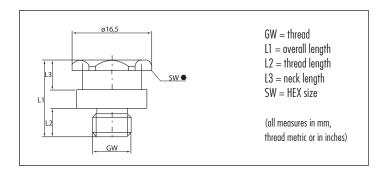


Type T1



Button-Head Grease Nipples

- hexagonal head form, Hex size 15 mm
- · round collar, Ø 14.5 mm
- \cdot straight version A/180 $^\circ$
- · standard version made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request





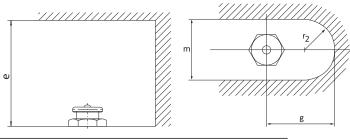
| GW | M | M 8 x 1.0 | | | Ref No.: | | | | |
|----|----|-----------|------------|---------|----------|--------|---------|--|--|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L | | |
| 16 | 6 | 6.2 | 15mm HEX ◆ | 4501507 | 7 | | | | |

| GW | M 8 x 1.25 | | Ref No.: | | | | |
|----|------------|-----|----------|--------|-------|--------|---------|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| 16 | 6 | 6.2 | 15mm HEX | 450150 | 8 | | |

| GW | M | M 10 x 1.0 | | Ref No.: | | | | |
|----|----|------------|----------|----------|-------|--------|---------|--|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L | |
| 16 | 6 | 6.2 | 15mm HEX | 450150 | 19 | | | |

| GW | M | M 10 x 1.5 | | Ref No.: | | | | |
|----|----|------------|----------|----------|-------|--------|---------|--|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L | |
| 16 | 6 | 6.2 | 15mm HEX | 450151 | 1 | | | |

| GW | G | 1/8, | 1/8 - 28 BSPP | Ref No.: | | | |
|----|----|------|---------------|----------|---------|--------|---------|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| 16 | 6 | 6.2 | 15mm HEX ● | 4501561 | 4611560 | | |



| Instructions for installation: necessary space | | | | | | | |
|--|----------------|-----|----------------|--|--|--|--|
| e = | 55 mm/2-11/64" | r= | 16 mm/41/64" | | | | |
| m = | 32 mm/1-17/64" | g = | 35 mm/1-25/64" | | | | |

| GW | G | 1/4, | 1/4 - 19 BSPP | Ref No. | : | | |
|----|----|------|---------------|---------|----------|--------|---------|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| 16 | 6 | 6.2 | 15mm HEX ● | 450156 | 2 | | |

| GW | 1, | /4" - | 28 NF/UNF/SAE | Ref No.: | | | |
|----|----|-------|---------------|----------|-------|--------|---------|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| 16 | 6 | 6.2 | 15mm HEX ◆ | 4501537 | | | |

Type T1B



Button-Head Grease Nipples

- hexagonal head and collar, Hex size 15 mm
- \cdot straight version A/180 $^\circ$
- standard versions according to DIN are made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request

| GW | M | 6 x | 1.0 | Ref No.: | | | | |
|----|----|-----|------------|----------|---------|--------|---------|--|
| Ll | L2 | L3 | SW | Steel | Brass | SST303 | SST316L | |
| 16 | 6 | 6 | 15mm HEX ● | 4601504 | 4611504 | | | |

| GW | N | 8 x | 1.0 | Ref No.: | | | | |
|----|----|-----|----------|----------|---------|--------|---------|--|
| Ll | L2 | L3 | SW | Steel | Brass | SST303 | SST316L | |
| 16 | 6 | 6 | 15mm HEX | 4601507 | 4611507 | | | |

| (| GW | M | 8 x 1 | 1.25 | Ref No.: | | | |
|---|----|----|-------|----------|----------|---------|--------|---------|
| | L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| | 16 | 6 | 6 | 15mm HFX | 4601508 | 4611508 | | |

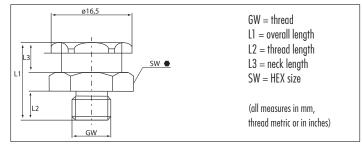
| GW | M | 10 x | 1.0 | Ref No.: | | | | |
|----|----|------|------------|----------|---------|---------|---------|--|
| Ll | L2 | L3 | SW | Steel | Brass | SST303 | SST316L | |
| 16 | 6 | 6 | 15mm HFX - | 4601509 | 4611509 | 4621509 | | |

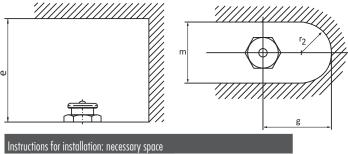
| GW | M | 10 x | 1.5 | Ref No.: | | | | |
|----|----|------|----------|----------|---------|--------|---------|--|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L | |
| 16 | 6 | 6 | 15mm HFX | 4601511 | 4611511 | | | |

| GW | M | 12 x | 1.5 | Ref No.: | | | |
|----|----|------|------------|----------|---------|---------|---------|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| 16 | 6 | 6 | 15mm HFX - | 4601514 | 4611514 | 4621514 | |

| GW | M | 12 > | c 1.75 | Ref No | .: | | |
|----|----|------|----------|--------|-------|--------|---------|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| 16 | 6 | 6 | 15mm HEX | 460151 | 6 | | |

| GW | G | 1/8, | 1/8 - 28 BSPP | Ref No.: | | | |
|----|----|------|---------------|----------|---------|---------|---------|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| 16 | 6 | 6 | 15mm HFX - | 4601561 | 4611561 | 4621561 | 4641561 |





| m = | 32 | mm/1 | 17/64" | | g = | 35 mn | n/1-25/64" | | | |
|-----|----|------|--------|---------------|-----|--------|------------|--------|---------|---|
| | | | | | | | | | | |
| GW | G | 1/4, | 1/4 - | 19 BSI | PP | Ref No | .: | | | |
| L1 | L2 | L3 | SW | | | Steel | Brass | SST303 | SST316L | 1 |

16 mm/41/64"

4601562 4611562 4621562 4641562

55 mm/2-11/64"

| GW | G | 3/8, | 3/8 - 19 BSPP | Ref No |). : | | |
|-----|----|------|---------------|--------|-------------|--------|---------|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| 1.4 | / | 1 | 15mm UEV | [2727] | 7 | | |

15mm HEX

| GW | 1 | /8" - | 27 NPT/PTF | Ref No.: | | | | |
|----|----|-------|------------|----------|-------|--------|---------|--|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L | |
| 16 | 6 | 6 | 15mm HFX | | | | 4641567 | |

| (| GW | 1/ | /4" - | 28 NF/UNF/SAE | Ref No.: | | | |
|---|----|----|-------|---------------|----------|-------|--------|---------|
| | Ll | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| | 16 | 6 | 6 | 15mm HEX ◆ | 4601537 | | | |

| (GW | 3 | /8" - | 24 NF/UNF/SA | E Ref No.: | | | |
|-----|----|-------|--------------|------------|-------|--------|---------|
| Ll | L2 | L3 | SW | Steel | Brass | SST303 | SST316L |
| 16 | 6 | 6 | 15mm HEX | 4601539 | | | |

BUTTON-HEAD GREASE NIPPLES - SPECIAL DESIGNS

The following types are representing only the most commonly used special-type nipples. For individual applications, manufactures button-head grease nipples with special equipment in other versions, with respect to the following:

- dimension
- · material



Button head grease nipple with check valve

Type M1 or Type M22



- · Type M1, head-Ø 16 mm or Type M22, head-Ø 22 mm
- · straight version A/180°
- made of steel, zinc-plated and passivated, with tapered thread
- · as high-pressure version with pin valve upon request

GW = thread, L1 = overall length, L2 = thread length, W = angle, SW = HEX size (all measures in mm, thread metric or in inches)

APPLICATION AREA

23

33

13

60°

M 22

Due to the special check valve, the lubricating point will be sealed hermetically after the greasing operation. As a result, internal impulse-like pressures up to 1.000 bar (14,500 PSI) can be attained, depending on the respective application. Particularly suitable for the Heavy Industry, Heavy Vehicle Industry.

| GW | M | 16 x | 1.5 | | Ref No.: | | |
|----|------|------|------|------------|----------|-------|--------|
| L1 | L2 | W | Тур | SW | Steel | Brass | SST303 |
| 32 | 12 | | M 22 | 22mm HEX | 5240013 | | |
| 70 | 20 | | M 1 | 22mm HEX | 5240020 | | |
| | | | | | | | |
| GW | R | 1/4, | 1/4 | - 19 BSP | Ref No.: | | |
| L1 | L2 | W | Тур | SW | Steel | Brass | SST303 |
| 22 | 11.5 | | M 1 | 17mm HEX 🕳 | 5376214 | | |
| | | | | | | | |
| GW | G | 3/8, | 3/8 | - 19 BSPP | Ref No.: | | |
| L1 | L2 | W | Тур | SW | Steel | Brass | SST303 |

17mm HEX

22mm HEX

5376314

5240048

OPERATING INSTRUCTIONS

ATTENTION! During dismantling, utmost caution is required because of the possible pressure load. Dismantling should be done by experienced personnel only!

| GW | 1/ | '4" - | 18 N | PTF | Ref No.: | | |
|------|------|--------------|-------|----------|----------|-------|--------|
| L1 | L2 | W | Тур | SW | Steel | Brass | SST303 |
| 21 | 10.7 | | M 1 | 17mm HEX | 5240046 | | |
| 35 | 15 | 30° | M 22 | 22mm HEX | 5240061 | | |
| | | | | | | | |
| GW | 3/ | 8" - | 18 N | PT/PTF | Ref No.: | | |
| L1 | L2 | W | Тур | SW | Steel | Brass | SST303 |
| 33 | 14 | 60° | M 22 | 22mm HEX | 5240062 | | |
| | | | | | | | |
| GW | 1/ | ′2" - | 14 NF | PT | Ref No.: | | |
| L1 | L2 | W | Тур | SW | Steel | Brass | SST303 |
| 29 | 13 | | M 22 | 22mm HEX | 5240063 | | |
| 41.5 | 19 | 60° | M 22 | 22mm HEX | 5240009 | | |

Button-head grease nipple with screwable protection cap Type M1

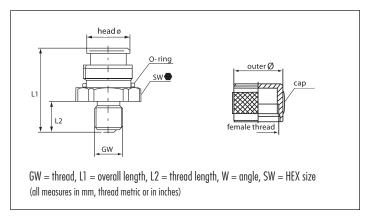
- · head Ø 16 mm
- · straight version A/180°
- · with o-ring for sealing against dust and humidity
- · with cylindrical thread











APPLICATION AREA

For additional locking against internal pressure and as protection against contamination. Particularly suitable for plant engineering valves and for exposed lubricating points.

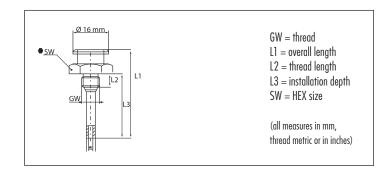
| GW | M | 10 x 1.0 | Ref No.: | : | | |
|----|------------|----------|----------|-------|---------|---------|
| L1 | L2 | SW | Steel | Brass | SST303 | SST316L |
| 31 | 11.5 | 22mm HEX | 5544057 | | 5544053 | } |
| GW | M 12 x 1.5 | | Ref No.: | | | |
| L1 | L2 | SW | Steel | Brass | SST303 | SST316L |
| 31 | 11.5 | 22mm HEX | 5544056 | | | |

| GW | R 1 | /4, 1/4 - 19 BSP | Ref No.: | : | | |
|----|------|------------------|----------|-------|--------|---------|
| L1 | L2 | SW | Steel | Brass | SST303 | SST316L |
| 31 | 11.5 | 22mm HEX 👄 | 5544054 | 1 | | |

Button head grease nipple with extension Type M1



- · head Ø 16 mm
- \cdot straight version A/180 $^{\circ}$
- · made of steel, zinc-plated and passivated
- · head hardened according to DIN with cylindrical thread
- · with press-fitted extension for exact grease flow



APPLICATION AREA

For deep seated lubrication points, which can be serviced sufficiently through the extension, e. g. for drive shafts.

| SW. | M 8 x 1.0 | | | Ref No.: | | | | |
|-----|-----------|----|----------|----------|-------|--------|---------|--|
| L1 | L2 | L3 | SW | Steel | Brass | SST303 | SST316L | |
| 40 | 6 | 23 | 17mm HEX | 5240067 | ' | | | |