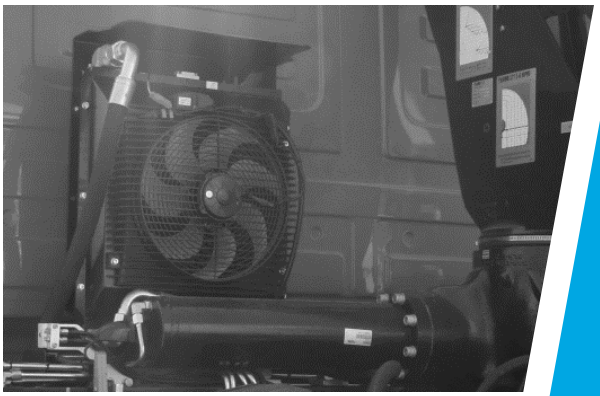
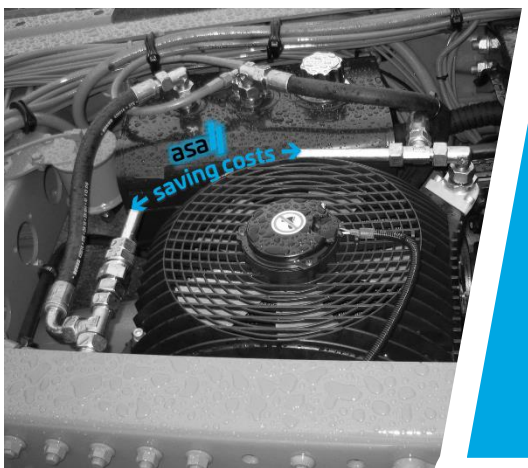
Thermal System
Internal Bypass Technology

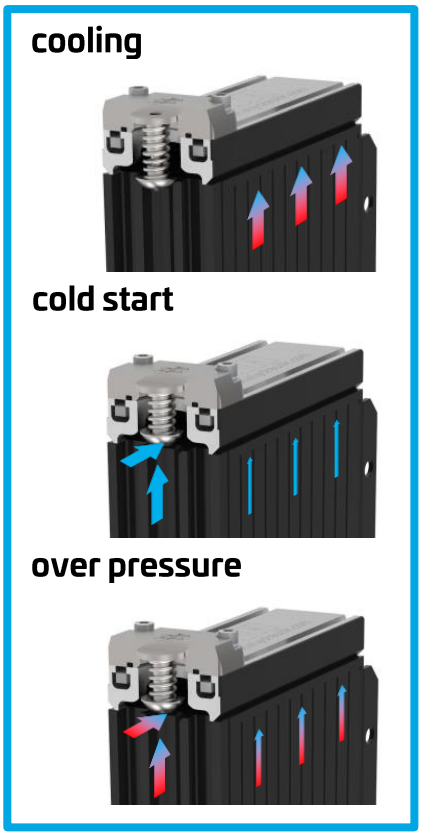




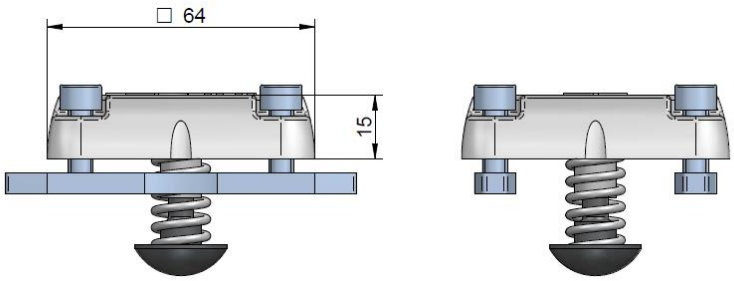
be different.
make a difference.

Internal Bypass
Pressure Bypass

Integrating the bypass into our rail system cooler radiators is the best choice to protect the cooler and save costs and space at the same time.
The performance optimized design used a compact spring loaded bypass valve and bypasses the cooler through the center. The standard setting of 2bar protects the cooler at cold start conditions when the oil is extremely viscous. Moreover the valve opens at over pressure in case of high back flows, e.g. when using big differential cylinders. Gain from this system and order the next cooler with this integrated bypass system. Contact us for further information or visit www.asahydraulik.com.



Dimension on top of cooler
(mounted on asa rail system)



Technical Data

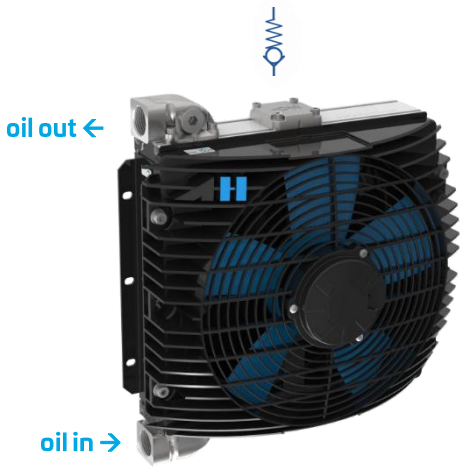
description	relief pressure	temperature	optional pressure settings	weight
	[bar]	[°C]	[bar]	[kg]
internal bypass for rail system	2	-20°C to +80°C	1 or 5	0,35

Materials

sealings	NBR / HNBR
rail flange	aluminium
corrosion protection temperature valve	all exposed surfaces: zinc-nickel plated

Availability

rail system coolers	TT05, TT07, TT11, TT13, TT16, TT21,TT25, TT30, TT36, TT40



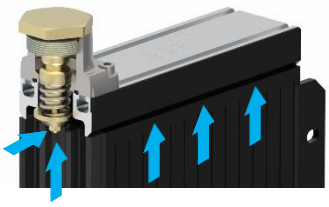
Internal Bypass

Temperature bypass valve for asa rail system coolers

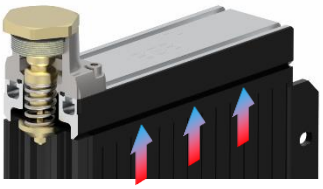
The thermal bypass valve is an accessory to our oil/air coolers with the asa rail system, also for easy retro fit on existing coolers in the field with internal bypass.

The function is to keep the cooling performance to a minimum on a permanent fan drive system avoiding unwanted cooling at cold start conditions. The valve opens the bypass channel below 43°C and closes for maximum oil flow through the oil channels above 43°C to 54°C. Moreover the function of a spring loaded bypass valve is also integrated to protect the radiator core in case of overpressure and high return oil flows e.g. when differential cylinders are used.

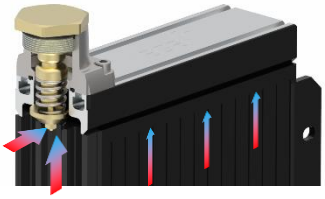
cold start / low cooling



cooling

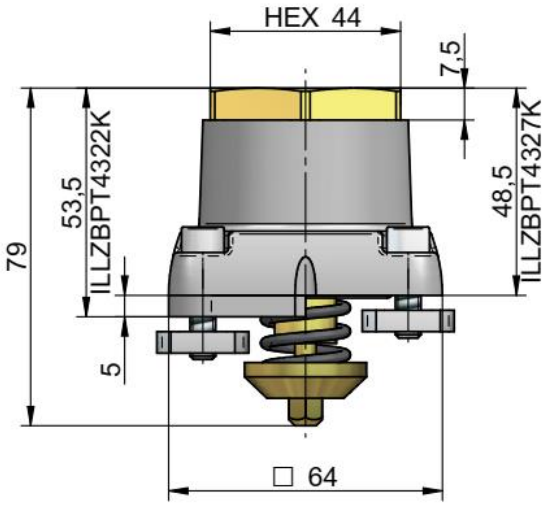


over pressure function



Dimension on top of cooler

(mounted on asa rail system)



Technical Data

order number	description	max. working temperature	Closing starts at	Completely alosed at	relief pressure	max. working pressure (static)	weight
			[°C]	[°C]	[bar]	[bar]	[kg]
ILLZBPT4322K	Thermo-BP valve 43°C-54°C, 22mm	100°C	43	54	5*	26	0,3
ILLZBPT4327K	Thermo-BP valve 43°C-54°C, 27mm	100°C	43	54	5*	26	0,3

**...opens only if temperature bypass is closed (= >54°C)*

Materials

rail connector	aluminium
bypass valve	brass
sealings	NBR

Availability

ILLZBPT4322K	rail system coolers TT05, TT07, TT11, TT13, TT30, TT40
ILLZBPT4327K	rail system coolers TT16, TT21, TT25, TT36

Compatibility

minimum fluid cleanness	class 20/18/15 acc. ISO 4406:1999
viscosity range:	10...650mm²/s (cSt) recommended 15...250mm²/s (cSt)

Thermal Systems
Connection Technology
Fluid Controls

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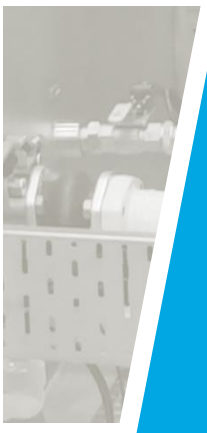
make a difference.





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