

SWAGING CHART

Gates M2T hoses

2-piece System HydraSpecma

	DASH SIZE	-4	-5	-6	-8	-10	-12	-16
	DIM	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"
	ITEM NO HYDRASPECMA DK	P0430	P0530	P0630	P0830	P1030	P1230	P1630
	ITEM NO IMM	0022-04	0022-05	0022-06	0022-08	0022-10	0022-12	0022-16
	OD CRIMP MM	16.8	18.6	20.1	24.2	28.0	31.5	39.1

date. 2021-10-15

NOTICE - OD - crimp - tolerance +/- 0,1 mm

Gates G - MegaCrimp

	DASH SIZE	-4	-5	-6	-8	-10	-12	-16	-20
	DIM	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"
	COUPLING	G04	G05	G06	G08	G10	G12	G16	G20
	OD CRIMP MM	18.15	20.20	21.85	26.30	28.60	34.80	43.45	49.80

date. 2020-03-25

NOTICE - OD - crimp - tolerance +/- 0,25 mm