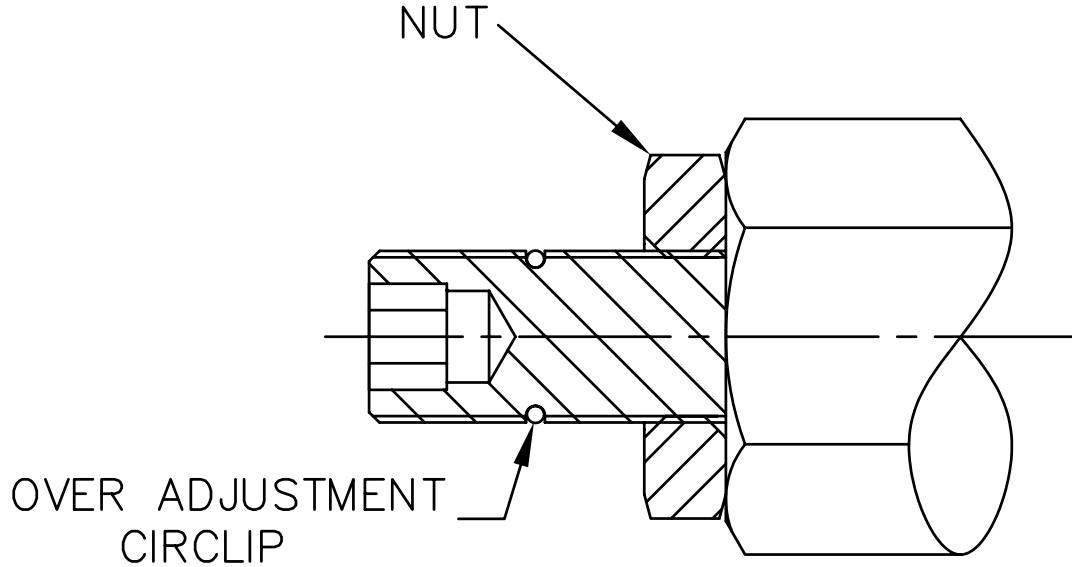
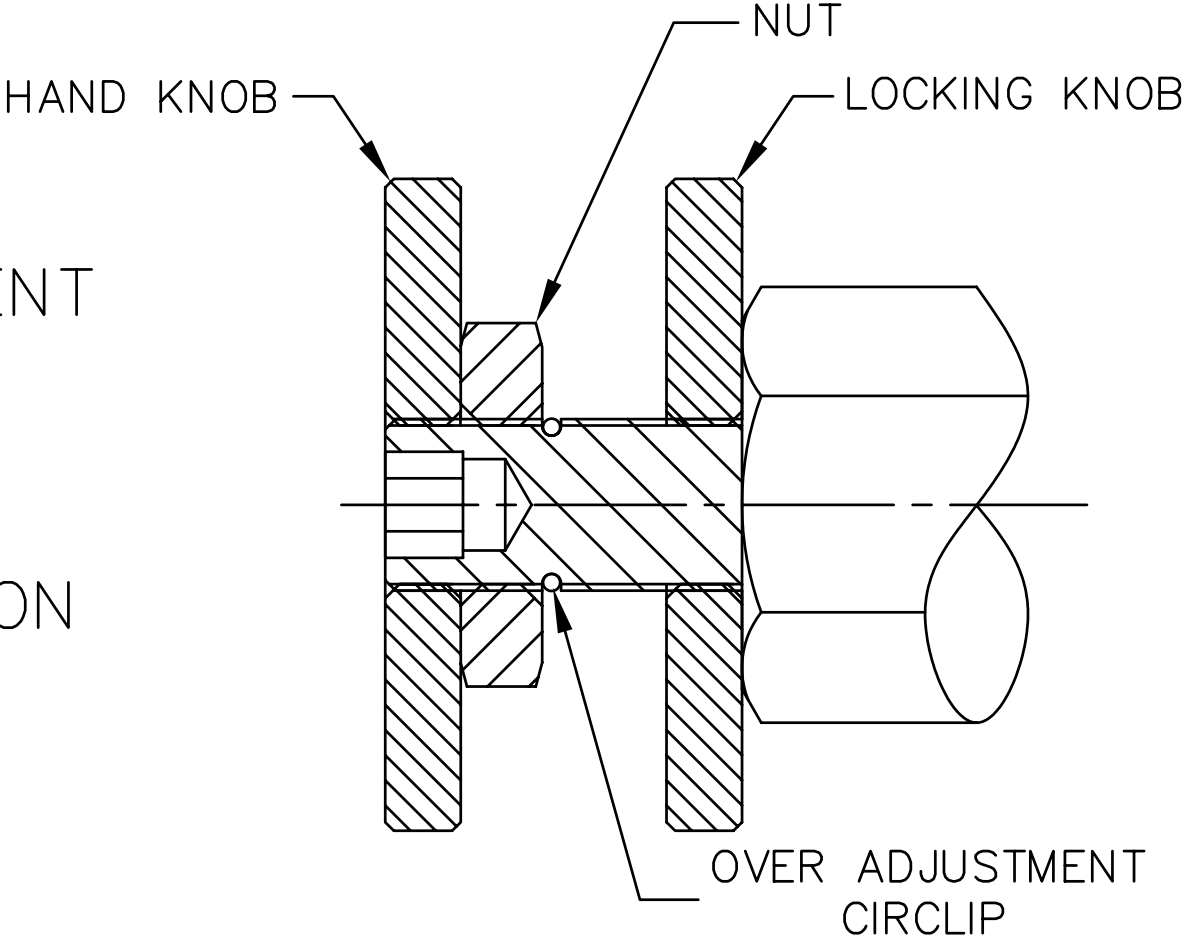


1. WHEN FITTING A HAND KNOB TO AN EXISTING VALVE , REMOVE THE NUT AND WHERE USED DISCARD THE OVER ADJUSTMENT CIRCLIP .



2. FIT LOCKING KNOB AND NEW OVER ADJUSTMENT CIRCLIP WHERE NECESSARY .
REPLACE NUT AND FIT HAND KNOB.
HAND KNOB TO BE FLUSH WITH END OF ADJUSTER . WHEN FLUSH , LOCK INTO POSITION USING NUT . TORQUE HAND KNOB AND NUT TOGETHER TO A TORQUE OF 25Nm .



USED ON		THIS DRAWING IS CONFIDENTIAL AND SUPPLIED BY STERLING HYDRAULICS. IT IS NOT TO BE COMMUNICATED OR COPIED TO ANY OTHER PERSON WITHOUT THE WRITTEN CONSENT OF STERLING HYDRAULICS LTD		MATERIAL _____		UNLESS STATED REMOVE SHARP EDGES BY LINEAR TOL ± ANGULAR TOL ± SURFACE FINISH µm Ra ALL DIAMETERS ON A COMMON AXIS TO HAVE A MAX TOTAL RUNOUT OF SQUARE FEATURES TO BE WITHIN MAX		BS.308 DO NOT SCALE						
DRAWN C.GREADY 15/01/97		CHECKED G.J.FRY 15/01/97	PROD'N APPROVED _____	FINISH/TREATMENT _____				TITLE 02 & 04 SERIES HAND KNOB KIT . ASSEMBLY & FITTING INSTRUCTIONS .				A	DRAWN	C.GREADY 15/01/97
								ISSUE	REVISION			DRN/DATE		
										CAD PROCEDURES APPLY TO THIS DRAWING				
										DIVISION		VALVE		
										DRG NO		ASV014975		