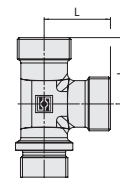
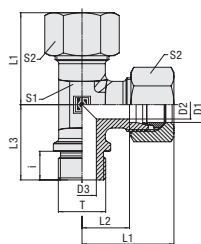


Male Stud Barrel Tee

Type FI-LE-...-R ▪ Series L / S



Ordering Codes

***FI-LE*-22*L*R*-W3*-MS**

* Male Stud Barrel Tee	FI-LE
* Outside Tube Diameter D1 (in mm)	-22
* Series	Light Series L Heavy Series S
* Thread Type	Whitworth Parallel Pipe Thread (BSPP) R
If required, please indicate special sizes, e.g. R1/2!	
* Material Code	Steel, zinc/nickel-plated -W3
Please contact STAUFF for alternative materials and surface finishings.	
* Assembling / Kitting	Fitting body only — Fitting body supplied with cutting rings and union nuts -MS Fitting body supplied with soft-sealing cutting rings and union nuts -MSV

Whitworth Parallel Pipe Thread (BSPP)

Series	Tube OD mm D1	PN bar	Dimensions mm											Torque N-m Thread T	Weight kg ca. per 100	Ordering Codes ³
			Thread T	D2	D3	i	L	L1 ¹	L2	L3	S1	S2				
L	22	160	G 3/4	18	18	16	35	44	27,5	42	27	36	180	25,01	FI-LE-22LR-W3	
	28	160	G 1	23	23	18	38	47	30,5	48	36	41	330	40,60	FI-LE-28LR-W3	
	35	160	G 1 1/4	30	30	20	45	56	34,5	54	41	50	540	61,96	FI-LE-35LR-W3	
	42	160	G 1 1/2	36	36	22	51	63	40	61	50	60	630	100,41	FI-LE-42LR-W3	
S	20	400	G 3/4	16	16	16	37	48	26,5	42	27	36	270	31,72	FI-LE-20SR-W3	
	25	250	G 1	20	20	18	42	54	30	48	36	46	340	54,62	FI-LE-25SR-W3	
	30	160	G 1 1/4	25	25	20	49	62	35,5	54	41	50	540	52,00	FI-LE-30SR-W3	
	38	160	G 1 1/2	32	32	22	57	72	41	61	50	60	700	134,44	FI-LE-38SR-W3	

¹ Approximate dimension in assembled condition.

² Weight excluding cutting rings and union nuts.

³ Standard scope of delivery: Fitting body only.

Male stud acc. to DIN 3852-2 (Form B) / ISO 1179-4 (Type B)
Port acc. to DIN 3852-2 (Form X) / ISO 1179-1

Torque recommendations for Steel mating material.

Male threaded studs were designed for female threaded ports in components made of steel. For applications with components made of softer mating materials (e.g. Aluminium), the use of connectors with additionally rolled male threads is recommended.

Please contact STAUFF prior to the assembly for further information.

Connecting Parts

	Cutting Ring Type FI-DS	Page 28
	Soft-Sealing Cutting Ring Type FI-WDDS	Page 29
	Support Sleeve Type FI-VH	Page 31
	STAUFF Form EVO Sealing Ring Type FI-FD	Page 32
	Union Nut Type FI-M	Page 33
	37° Flared Tube Fitting Set Type FI-AB	Page 37