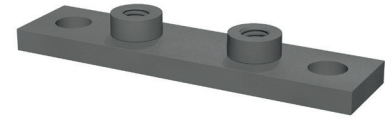
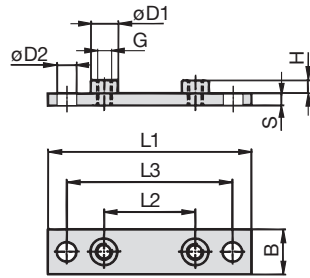


Elongated Weld Plate for Single Clamps Type SPAL-DUEB



B

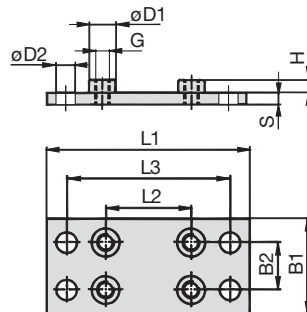
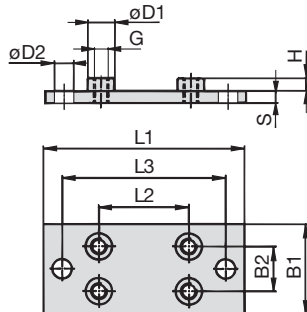
Group STAUFF	DIN	Dimensions (mm/in)					Thread G	ØD1	ØD2	Ordering Codes (Standard Options)
		L1	L2	L3	B	S				
3S	1	113	33	85	30	8	M10	18	13	SPAL-DUEB-3S-M-W2
		4.45	1.30	3.35	1.18	.31	3/8-16 UNC	.71	.51	SPAL-DUEB-3S-U-W2
4S	2	125	45	97	30	8	M10	18	13	SPAL-DUEB-4S-M-W2
		4.92	1.77	3.82	1.18	.31	3/8-16 UNC	.71	.51	SPAL-DUEB-4S-U-W2
5S	3	140	60	112	30	8	M10	18	13	SPAL-DUEB-5S-M-W2
		5.51	2.36	4.41	1.18	.31	3/8-16 UNC	.71	.51	SPAL-DUEB-5S-U-W2
6S	4	187	90	155	45	10	M12	20	16	SPAL-DUEB-6S-M-W2
		7.36	3.54	6.10	1.77	.39	7/16-14 UNC	.78	.62	SPAL-DUEB-6S-U-W2
7S	5	238	122	198	60	10	M16	24	21	SPAL-DUEB-7S-M-W2
		9.37	4.80	7.80	2.36	.39	5/8-11 UNC	.94	.83	SPAL-DUEB-7S-U-W2
8S	6	309	168	259	80	15	M20	30	26	SPAL-DUEB-8S-M-W1
		12.17	6.61	10.20	3.15	.59	3/4-10 UNC	1.18	1.02	SPAL-DUEB-8S-U-W1
9S	7	370	205	310	90	15	M24	35	31	SPAL-DUEB-9S-M-W1
		14.57	8.07	12.20	3.54	.59	7/8-9 UNC	1.38	1.22	SPAL-DUEB-9S-U-W1
10S	8	460	265	400	120	25	M30	45	31	SPAL-DUEB-10S-M-W1
		18.11	10.43	15.75	4.72	.98	1-1/8-7 UNC	1.77	1.22	SPAL-DUEB-10S-U-W1
11S	9	590	395	530	160	30	M30	50	31	SPAL-DUEB-11S-M-W1
		23.23	15.55	20.87	6.30	1.18	1-1/4-7 UNC	1.97	1.22	SPAL-DUEB-11S-U-W1
12S	10	750	534	690	180	30	M30	50	31	SPAL-DUEB-12S-M-W1
		29.53	21.02	27.17	7.09	1.18	1-1/4-7 UNC	1.97	1.22	SPAL-DUEB-12S-U-W1

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table.
Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

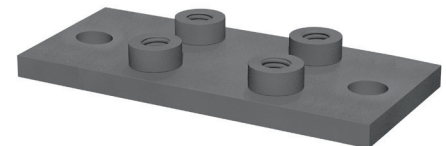
Ordering Codes

Weld Plate *SPAL-DUEB-*3S-*M-*W2

* Elongated Weld Plate for Single Clamps	SPAL-DUEB
* STAUFF Group	3S
* Thread code	Metric ISO thread Unified coarse (UNC) thread
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)
	M U W1 W2 W3 W4 W5



Elongated Weld Plate for Double Clamps Type SPAS-DUEB



Design for STAUFF Group 10S to 12S

STAUFF Group 3S to 9S

STAUFF Group 10S to 12S

Group STAUFF	DIN	Dimensions (mm/in)								Thread G	ØD1	ØD2	Ordering Codes (Standard Options)
		L1	L2	L3	B1	B2	S	H					
3S	1	113	33	85	60	30.5	8	8		M10	18	13	SPAS-DUEB-3S-M-W2
		4.45	1.30	3.35	2.36	1.20	.31	.31		3/8-16 UNC	.71	.51	SPAS-DUEB-3S-U-W2
4S	2	125	45	97	60	30.5	8	8		M10	18	13	SPAS-DUEB-4S-M-W2
		4.92	1.77	3.82	2.36	1.20	.31	.31		3/8-16 UNC	.71	.51	SPAS-DUEB-4S-U-W2
5S	3	140	60	112	60	30.5	8	8		M10	18	13	SPAS-DUEB-5S-M-W2
		5.51	2.36	4.41	2.36	1.20	.31	.31		3/8-16 UNC	.71	.51	SPAS-DUEB-5S-U-W2
6S	4	187	90	155	90	46	10	8		M12	20	16	SPAS-DUEB-6S-M-W2
		7.36	3.54	6.10	3.54	1.81	.39	.31		7/16-14 UNC	.78	.62	SPAS-DUEB-6S-U-W2
7S	5	238	122	198	120	61	10	12		M16	24	21	SPAS-DUEB-7S-M-W2
		9.37	4.80	7.80	4.72	2.40	.39	.47		5/8-11 UNC	.94	.83	SPAS-DUEB-7S-U-W2
8S	6	309	168	259	160	81	15	18		M20	30	26	SPAS-DUEB-8S-M-W1
		12.17	6.61	10.20	6.61	3.19	.59	.71		3/4-10 UNC	1.18	1.02	SPAS-DUEB-8S-U-W1
9S	7	370	205	310	180	91	15	21		M24	35	31	SPAS-DUEB-9S-M-W1
		14.57	8.07	12.20	7.09	3.58	.59	.83		7/8-9 UNC	1.38	1.22	SPAS-DUEB-9S-U-W1
10S	8	460	265	400	240	121	25	21		M30	45	31	SPAS-DUEB-10S-M-W1
		18.11	10.43	15.75	9.45	4.78	.98	.83		1-1/8-7 UNC	1.77	1.22	SPAS-DUEB-10S-U-W1
11S	9	590	395	530	324	166	30	38		M30	50	31	SPAS-DUEB-11S-M-W1
		23.23	15.55	20.87	12.76	6.54	1.18	1.50		1-1/4-7 UNC	1.97	1.22	SPAS-DUEB-11S-U-W1
12S	10	750	534	690	364	186	30	38		M30	50	31	SPAS-DUEB-12S-M-W1
		29.53	21.02	27.17	14.33	7.32	1.18	1.50		1-1/4-7 UNC	1.97	1.22	SPAS-DUEB-12S-U-W1

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table.
Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Ordering Codes

Weld Plate *SPAS-DUEB-*3S-*M-*W2

* Elongated Weld Plate for Double Clamps	SPAS-DUEB
* STAUFF Group	3S
* Thread code	Metric ISO thread Unified coarse (UNC) thread
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)
	M U W1 W2 W3 W4 W5