

# DISC VALVE HYDRAULIC MOTORS

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## GENERAL INFORMATION:

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Orbit motors convert hydraulic energy (pressure, oil flow) into mechanical energy (torque, speed). Hydraulic orbit motors operate on the principle of an internal gear (rotor) rotating within a fixed external gear (stator). The internal gear transmits the torque generated by the application of pressure from hydraulic oil fed into motor which is then delivered via the motor's output shaft. Orbit motors have high starting torque and constant output torque at wide speed range. The output shaft runs on tapered roller bearings and can absorb high axial and radial forces.

### DISTRIBUTOR VALVE

MS, MT, MV series motors have disk valve: the distributor valve has been separated from output shaft and is driven by short cardan shaft. A balance plate counterbalances the hydraulic forces around the distributor valve. It gives the motors high efficiency- even at high pressures, and good starting characteristics.

### GEAR WHEEL SET

There are two forms of gear wheel set: Gerotor set has plain teeth and Roll-gerotor set with teeth fitted with rollers.

MS, MT, MV series motors have roll-gerotor set. The rollers reduce local stress and the tangential reaction forces on the rotor reducing friction to a minimum. This gives long operating life and better efficiency even at continuous high pressures.

## FEATURES:

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### Standard Motor

The standard motor mounting flange is located as close to the output shaft as possible. This type of mounting supports the motor close to the shaft load. This mounting flange is also compatible with many standard gear boxes.

### Wheel Motor

The wheel motor mounting flange is located near the center of the motor which permits part or all of the motor to be located inside the wheel or roller hub. In traction drive applications, loads can be positioned over the motor bearings for best bearing life. This wheel motor mounting flange provides design flexibility in many applications.

### Short Motor

This motor is assembled without the output shaft, bearings and bearing housing and has the same drive components as the standard motors. The short motor is especially suited for applications such as gear boxes, winch, reel and roll drives. Short motor applications must be designed with a bearing supported internal spline to mate with the short motor drive. Product designs using these hydraulic motors provide considerable cost savings.

### Low Leakage

LL Series hydraulic motors are designed to operate at the whole standard range of working conditions (pressure drop and frequency of rotation ), but with considerable decreased volumetric losses in the drain ports. This motors are suitable for hydraulic systems with series-connected motors with demands for low leakage.

### Low Speed Valve

LSV feature optimizes the motor for low-speed performance. Motors with this valving provide very low speed while maintaining high torque. They are designed to run continuously at low speed (up to 200 RPM) at normal pressure drop and reduced flow. Optimal run is guaranteed at frequency of rotation from 20 to 50 RPM. Motors with this valving have an increased starting pressure and are not recommended for using at pressure drop less than 40 bar.

### High Pressure Shaft Seal

The high pressure shaft seals allow the motors to withstand high case pressures at high speeds without external drain line.

### Motors with Speed Sensor

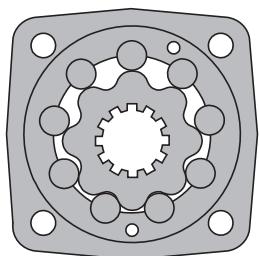
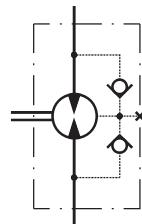
Motors are available with integrated inductive speed sensor. The output signal is a standardized voltage signal that can be used to control the speed of a motor. The torque and the radial load of the motor are not affected by the installation of speed sensor.

# HYDRAULIC MOTORS MT



## APPLICATION

- » Conveyors
- » Metal working machines
- » Agricultural machines
- » Road building machines
- » Mining machinery
- » Food industries
- » Special vehicles
- » Plastic and rubber machinery etc.



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## OPTIONS

- » Model - Disc valve, roll-gerotor
- » Flange with wheel mount
- » Short motor
- » Tacho connection
- » Speed sensoring
- » Side and rear ports
- » Shafts - straight, splined and tapered
- » Metric and BSPP ports
- » Other special features

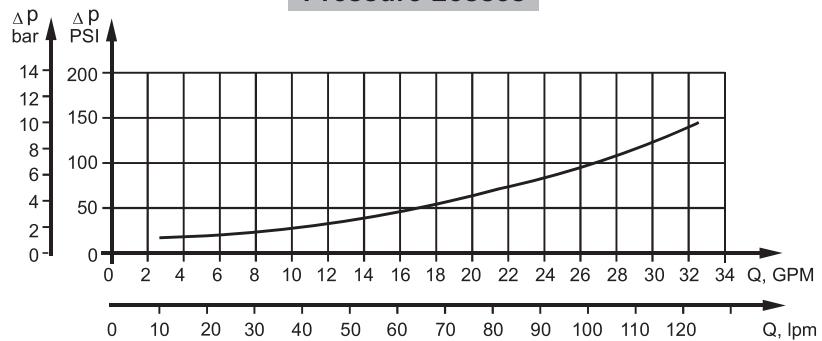
## GENERAL

<b>Max. Displacement,</b> cm <sup>3</sup> /rev [in <sup>3</sup> /rev]	724,3 [44.2]
<b>Max. Speed,</b> [RPM]	775
<b>Max. Torque,</b> daNm [lb-in]	cont.: 130 [11500] int.: 148 [13100]
<b>Max. Output,</b> kW [HP]	40 [54]
<b>Max. Pressure Drop,</b> bar [PSI]	cont.: 200 [2900] int. 240 [3480]
<b>Max. Oil Flow,</b> lpm [GPM]	150 [39.6]
<b>Min. Speed,</b> [RPM]	5
<b>Permissible Shaft Loads</b> daN [lbs]	P <sub>a</sub> =1000 [2250]
<b>Pressure fluid</b>	Mineral based- HLP(DIN 51524) or HM(ISO 6743/4)
<b>Temperature range,</b> °C [°F]	-40÷140 [-40÷284]
<b>Optimal Viscosity range,</b> mm <sup>2</sup> /s [SUS]	20 ÷ 75 [98 ÷ 347]
<b>Filtration</b>	ISO code 20/16 (Min. recommended fluid filtration of 25 microns)

Oil flow in drain line

Pressure drop bar [PSI]	Viscosity mm <sup>2</sup> /s [SUS]	Oil flow in drain line lpm [GPM]
140 [2030]	20 [98]	2,5 [.660]
	35 [164]	1,5 [.396]
210 [3045]	20 [98]	5 [1.321]
	35 [164]	3 [.793]

Pressure Losses



## SPECIFICATION DATA

Type	MT 160	MT 200	MT 250	MT 315
<b>Displacement,</b> <b>cm<sup>3</sup>/rev [in<sup>3</sup>/rev]</b>	161,1 [9.83]	201,4 [12.29]	251,8 [15.36]	326,3 [19.90]
<b>Max. Speed,</b> <b>[RPM]</b>	Cont. Int.*	622 775	620 752	496 601
<b>Max. Torque</b> <b>daNm [lb-in]</b>	Cont. Int.* Peak**	47 [4160] 56 [4960] 66 [5840]	59 [5220] 71 [6285] 82 [7260]	73 [6460] 88 [7790] 102 [9030]
<b>Max. Output</b> <b>kW [HP]</b>	Cont. Int.*	26,5 [36] 32 [43]	33,5 [45] 40 [54]	33,5 [45] 40 [54]
<b>Max. Pressure Drop</b> <b>bar [PSI]</b>	Cont. Int.* Peak**	200 [2900] 240 [3480] 280 [4050]	200 [2900] 240 [3480] 280 [4050]	200 [2900] 240 [3480] 280 [4050]
<b>Max. Oil Flow</b> <b>lpm [GPM]</b>	Cont. Int.*	100 [26] 125 [33]	125 [33] 150 [39.6]	125 [33] 150 [39.6]
<b>Max. Inlet Pressure</b> <b>bar [PSI]</b>	Cont. Int.* Peak**	210 [3050] 250 [3600] 300 [4350]	210 [3050] 250 [3600] 300 [4350]	210 [3050] 250 [3600] 300 [4350]
<b>Max. Return Pressure</b> <b>with Drain Line</b> <b>bar [PSI]</b>	Cont. Int.* Peak**	140 [2030] 175 [2540] 210 [3050]	140 [2030] 175 [2540] 210 [3050]	140 [2000] 175 [2500] 210 [3000]
<b>Max. Starting Pressure with</b> <b>Unloaded Shaft, bar [PSI]</b>		10 [150]	10 [150]	10 [150]
<b>Min. Starting Torque</b> <b>daNm [lb-in]</b>	At max. press. drop Cont. At max. press. drop Int.*	34 [3010] 41 [3630]	43 [3800] 52 [4600]	53 [4690] 63 [5580]
<b>Min. Speed***, [RPM]</b>		10	9	8
<b>Weight, kg [lb]</b>	MT	20 [44.1]	21,5 [47.4]	21 [46.3]
<b>For Rear Ports</b> <b>+0,450 [ .992 ]</b>	MTW MTS MTV	22 [48.5] 15 [33.1] 11 [24.3]	22,5 [49.6] 15,5 [34.2] 11,5 [25.4]	23 [50.7] 16 [35.3] 12 [26.5]
				24 [52.9] 17 [37.5] 13 [28.7]

\* Intermittent operation: the permissible values may occur for max. 10% of every minute.

\*\* Peak load: the permissible values may occur for max. 1% of every minute.

\*\*\* For speeds lower than given, consult factory or your regional manager.

1. Intermittent speed and intermittent pressure must not occur simultaneously.
2. Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
3. Recommend using a premium quality, anti-wear type mineral based hydraulic oil HLP(DIN51524) or HM ( ISO 6743/4). If using synthetic fluids consult the factory for alternative seal materials.
4. Recommended minimum oil viscosity 13 mm<sup>2</sup>/s [70 SUS] at 50°C [122°F].
5. Recommended maximum system operating temperature is 82°C [180°F].
6. To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

**SPECIFICATION DATA (continued)**

Type	MT 400	MT 500	MT 630	MT 725
<b>Displacement,</b> <b>cm<sup>3</sup>/rev [in<sup>3</sup>/rev]</b>	410,9 [25.06]	523,6 [31.95]	631,2 [38.52]	724,3 [44.2]
<b>Max. Speed,</b> <b>[RPM]</b>	Cont. Int.*	304 368	238 289	197 234
<b>Max. Torque</b> <b>daNm [lb-in]</b>	Cont. Int.* Peak**	108 [9560] 126 [11150] 144 [12745]	122 [10800] 137 [12125] 160 [14160]	130 [11500] 148 [13100] 176 [15580]
<b>Max. Output</b> <b>kW [HP]</b>	Cont. Int.*	30 [40] 35 [47]	26,5 [36] 30 [40]	24,3 [33] 27,5 [37]
<b>Max. Pressure Drop</b> <b>bar [PSI]</b>	Cont. Int.* Peak**	180 [2610] 210 [3050] 240 [3480]	160 [2320] 180 [2610] 210 [3050]	140 [2010] 160 [2320] 190 [2760]
<b>Max. Oil Flow</b> <b>lpm [GPM]</b>	Cont. Int.*	125 [33] 150 [39.6]	125 [33] 150 [39.6]	125 [33] 150 [39.6]
<b>Max. Inlet Pressure</b> <b>bar [PSI]</b>	Cont. Int.* Peak**	210 [3050] 250 [3600] 300 [4350]	210 [3050] 250 [3600] 300 [4350]	210 [3600] 250 [3600] 300 [4350]
<b>Max. Return Pressure</b> <b>with Drain Line</b> <b>bar [PSI]</b>	Cont. Int.* Peak**	140 [2000] 175 [2500] 210 [3000]	140 [2000] 175 [2500] 210 [3000]	140 [2500] 175 [2500] 210 [3000]
<b>Max. Starting Pressure with</b> <b>Unloaded Shaft, bar [PSI]</b>		10 [150]	10 [150]	10 [150]
<b>Min. Starting Torque</b> <b>daNm [lb-in]</b>	At max. press. drop Cont. At max. press. drop Int.*	84 [7435] 97 [8585]	95 [8410] 106 [9380]	95 [8410] 110 [9740]
<b>Min. Speed***, [RPM]</b>		6	5	5
<b>Weight, kg [lb]</b> <b>For Rear Ports</b> <b>+0,450 [ .992 ]</b>	MT MTW MTS MTV	23 [50.7] 25 [55.1] 18 [39.7] 14 [30.9]	24 [52.9] 26 [57.3] 19 [41.9] 15 [33.1]	23,5 [51.8] 25,5 [56.2] 18,5 [40.8] 14,5 [32.0]
				24,5 [54.0] 26,5 [58.4] 19,5 [43.0] 15,5 [34.2]

\* Intermittent operation: the permissible values may occur for max. 10% of every minute.

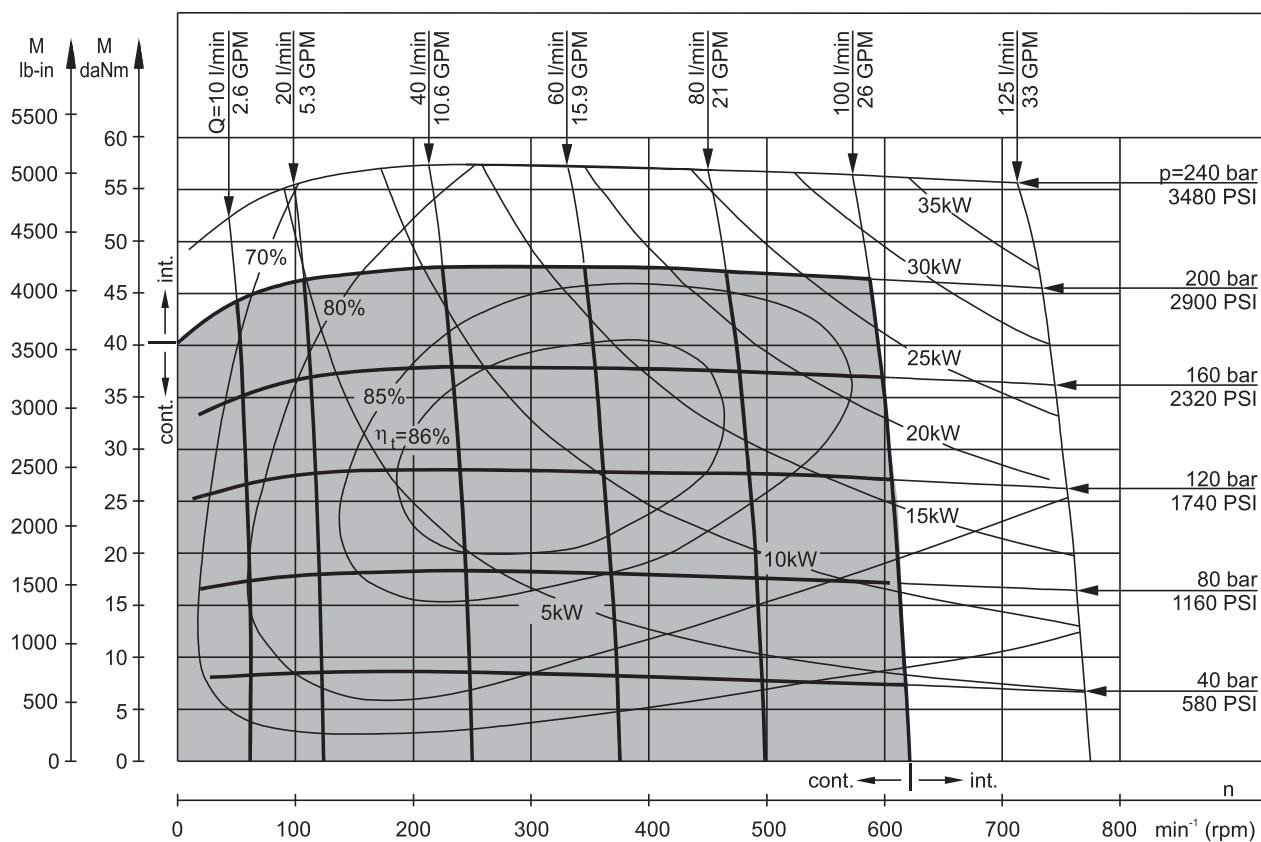
\*\* Peak load: the permissible values may occur for max. 1% of every minute.

\*\*\* For speeds lower than given, consult factory or your regional manager.

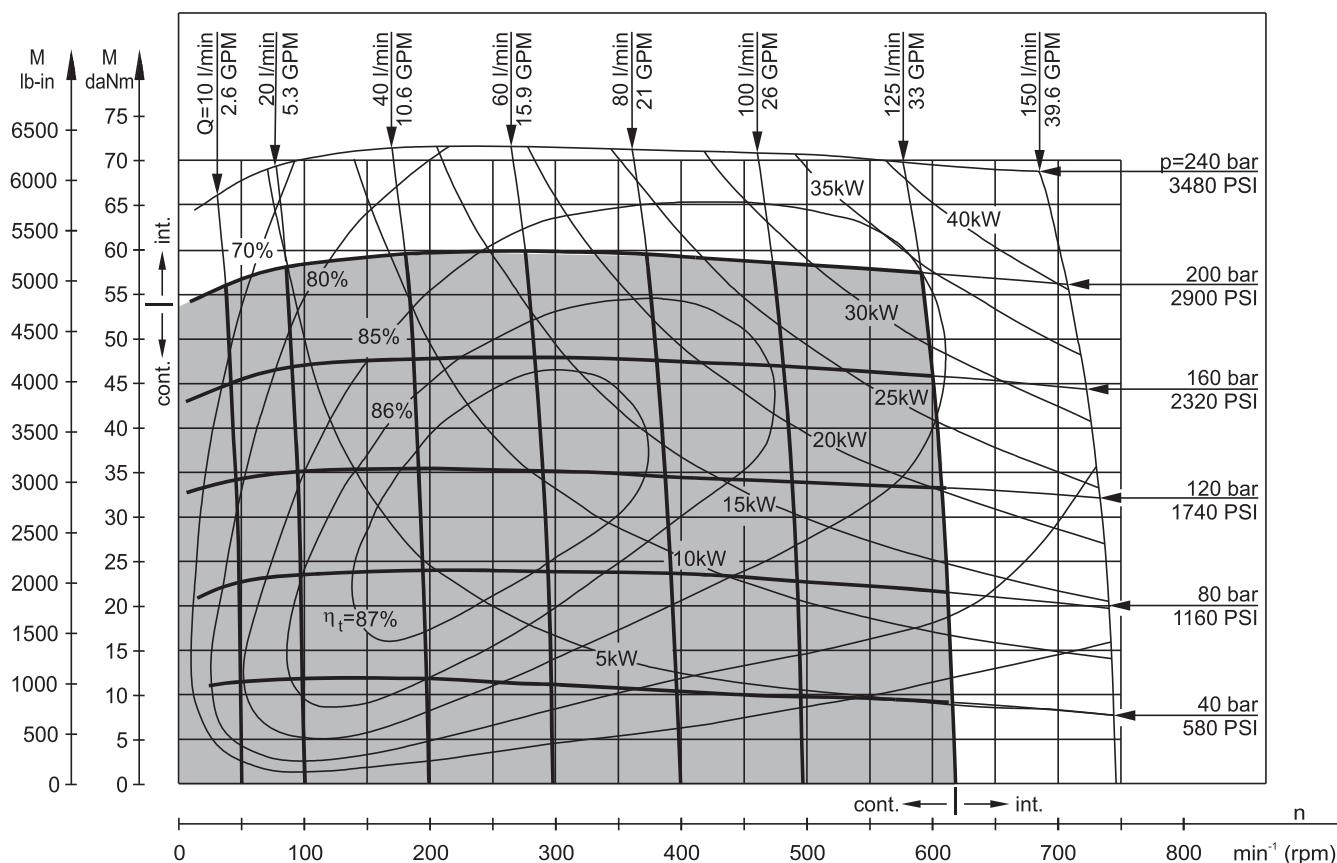
1. Intermittent speed and intermittent pressure must not occur simultaneously.
2. Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
3. Recommend using a premium quality, anti-wear type mineral based hydraulic oil HLP(DIN51524) or HM ( ISO 6743/4). If using synthetic fluids consult the factory for alternative seal materials.
4. Recommended minimum oil viscosity 13 mm<sup>2</sup>/s [70 SUS] at 50°C [122°F].
5. Recommended maximum system operating temperature is 82°C [180°F].
6. To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

## FUNCTION DIAGRAMS

MT 160



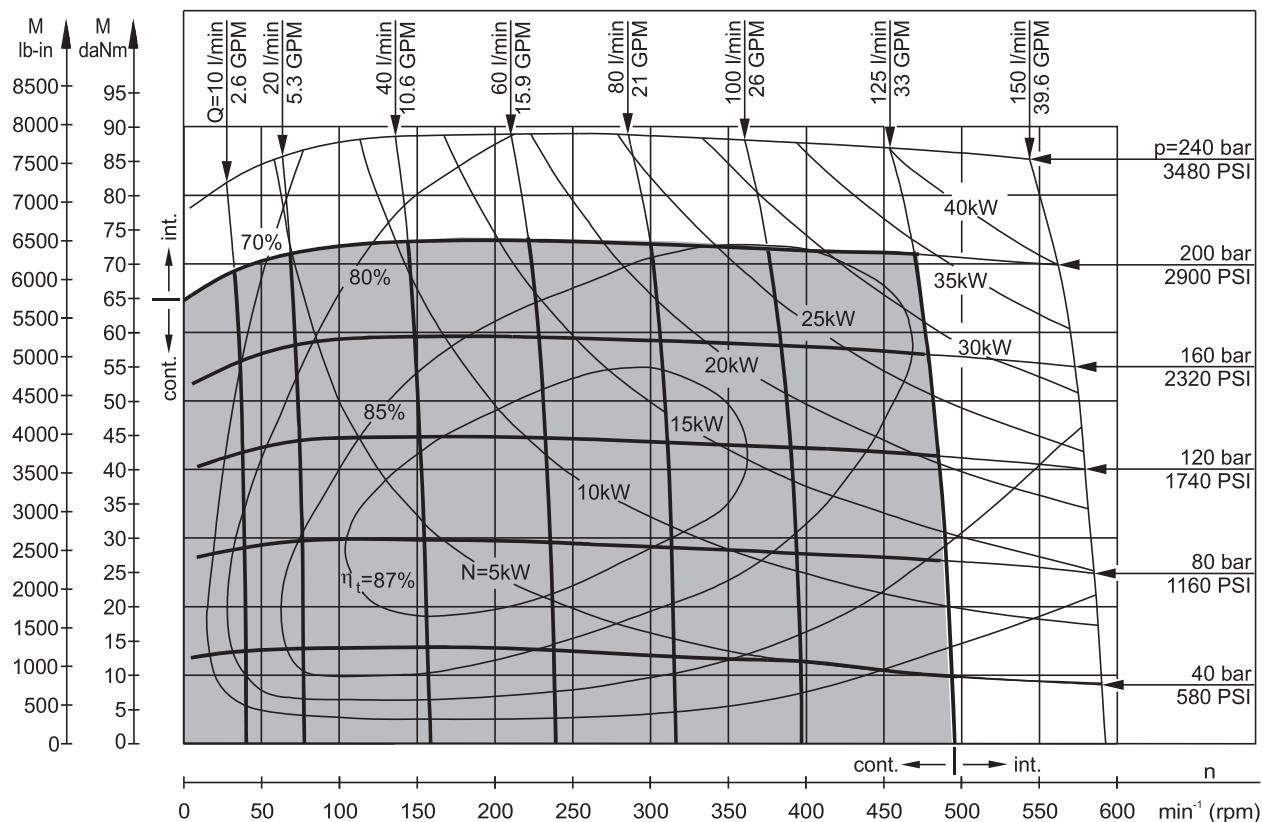
MT 200



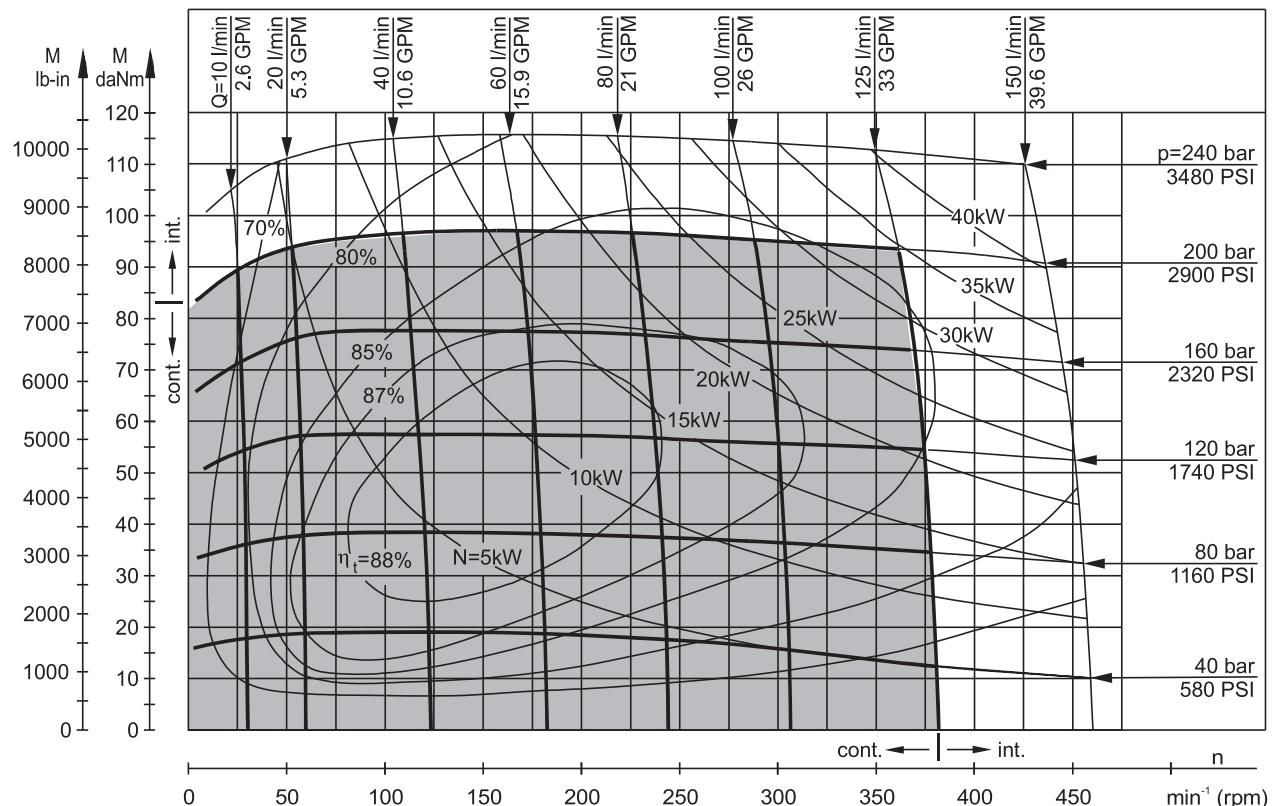
The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm<sup>2</sup>/s [150 SUS] at 50°C [122°F].

## FUNCTION DIAGRAMS

MT 250



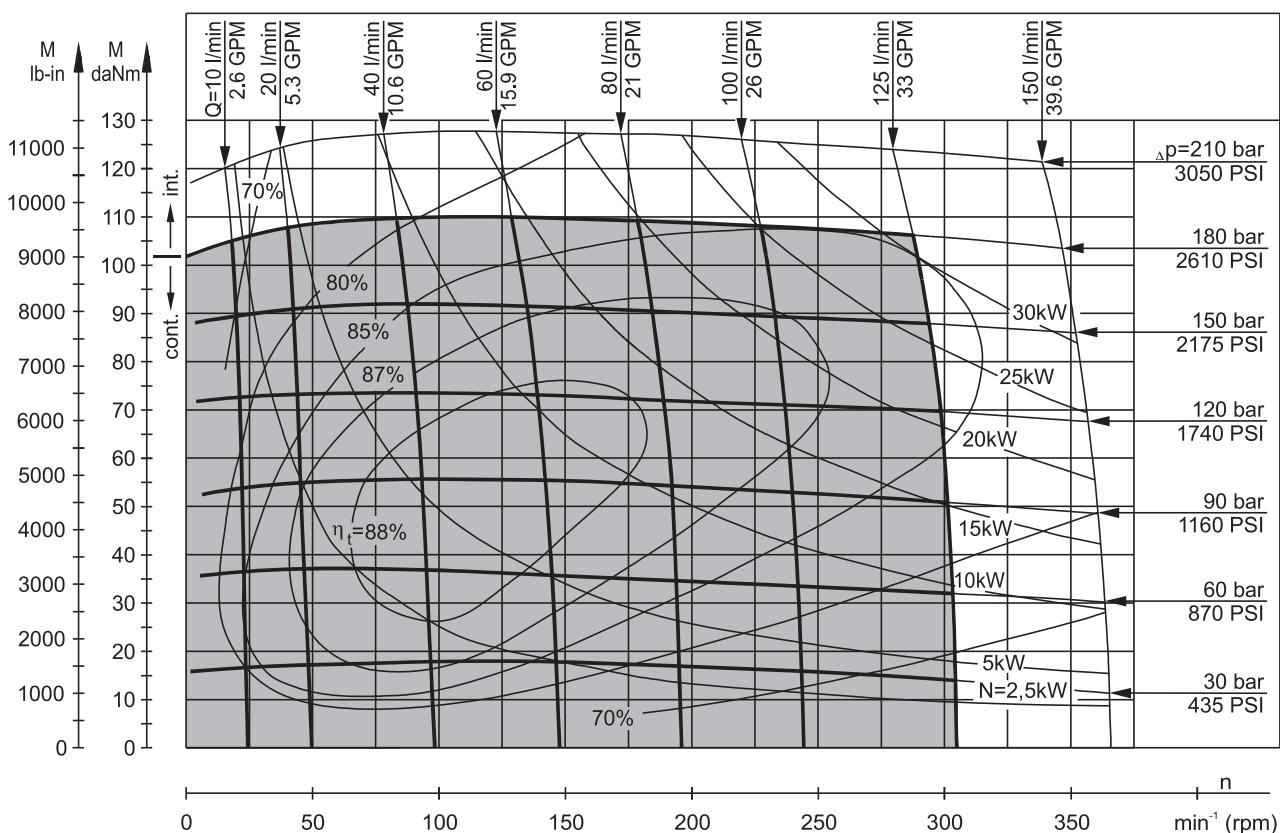
MT 315



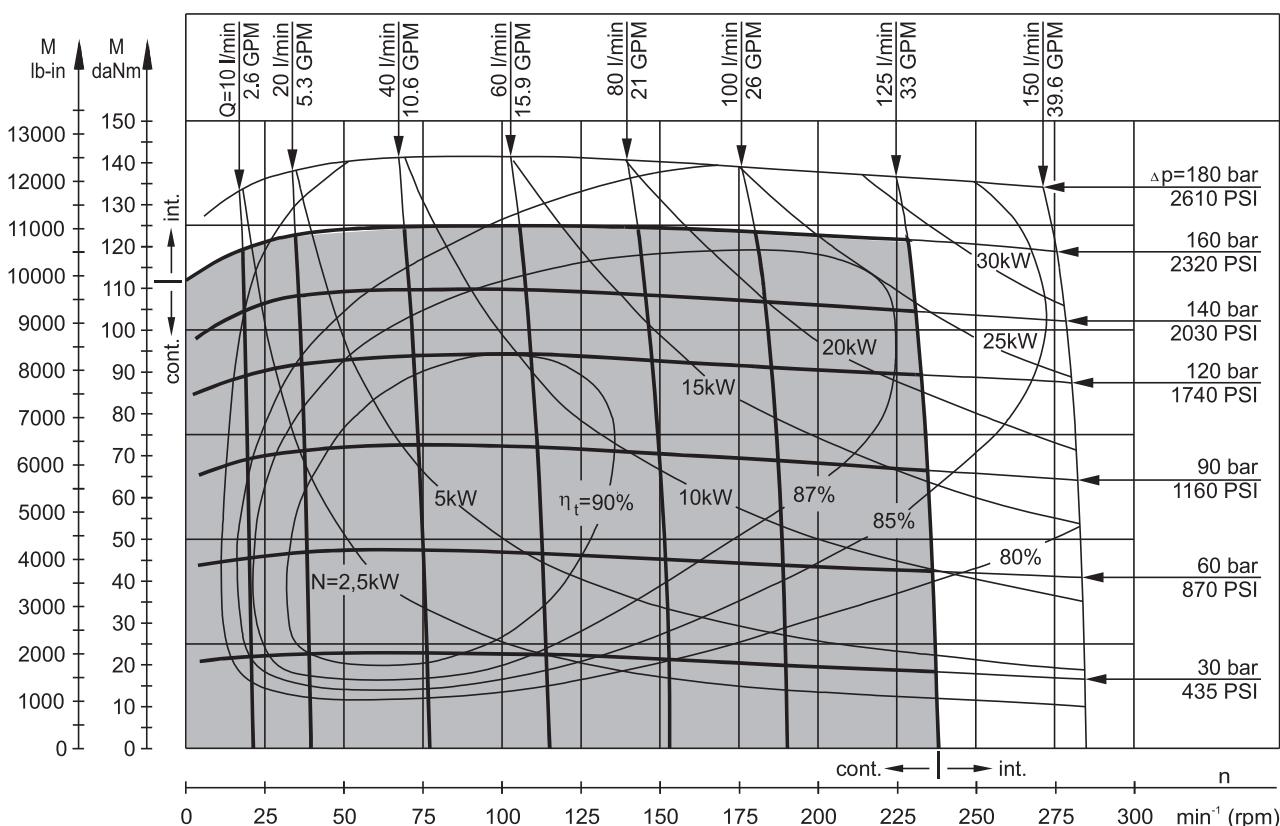
The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm<sup>2</sup>/s [150 SUS] at 50°C [122°F].

## FUNCTION DIAGRAMS

**MT 400**



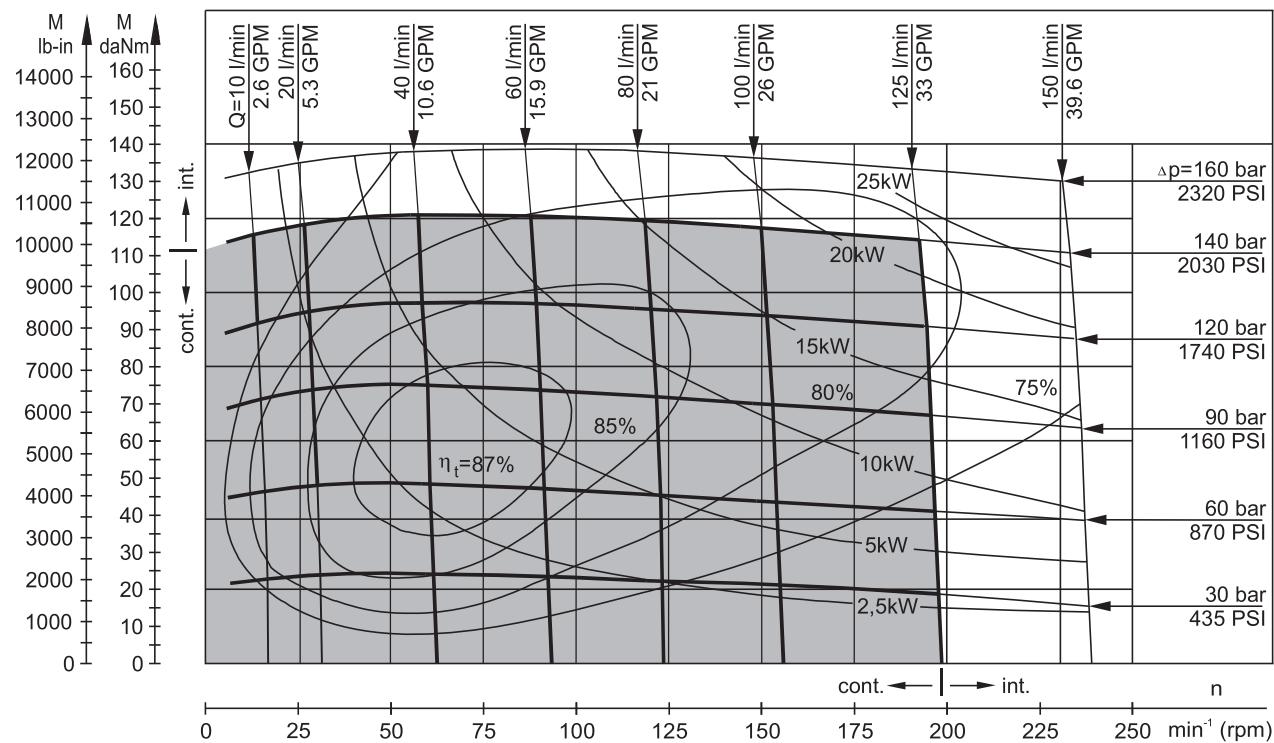
**MT 500**



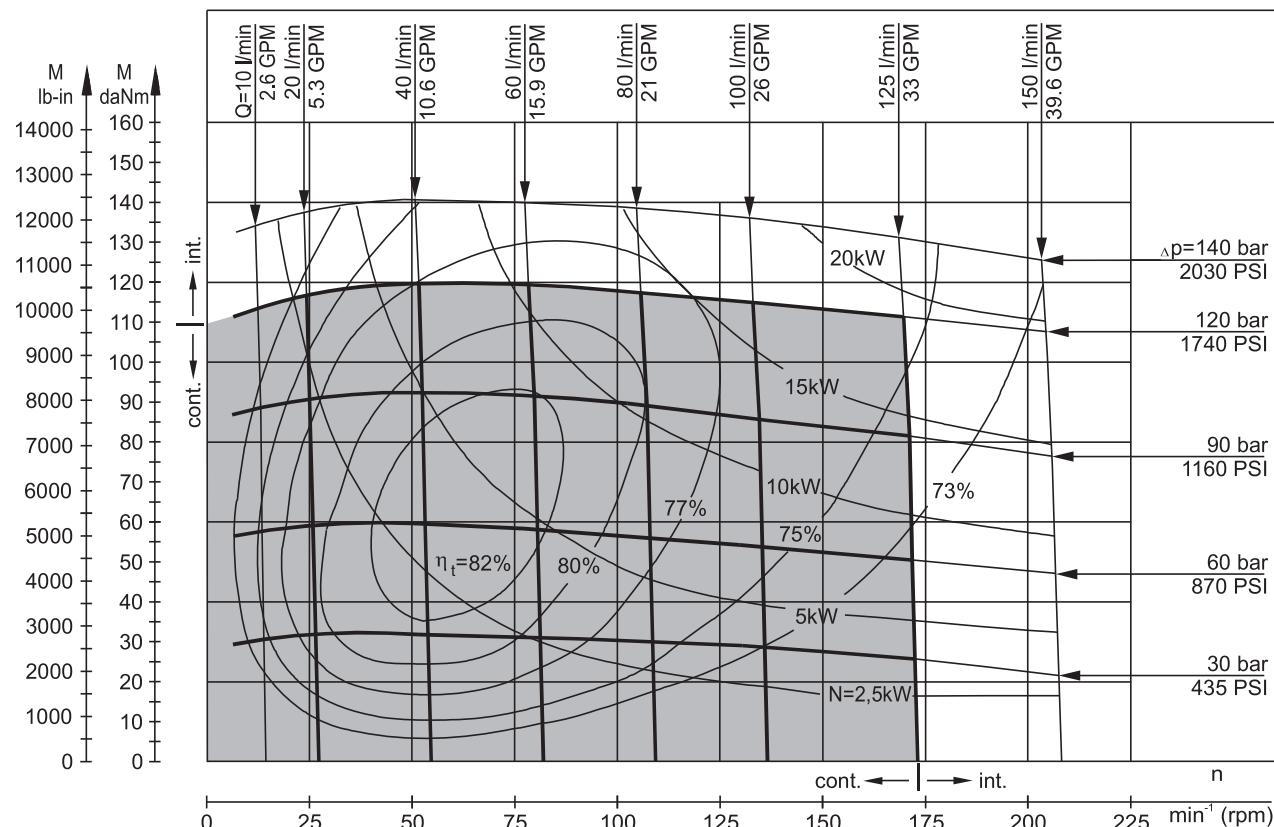
The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm<sup>2</sup>/s [150 SUS] at 50°C [122°F].

## FUNCTION DIAGRAMS

**MT 630**

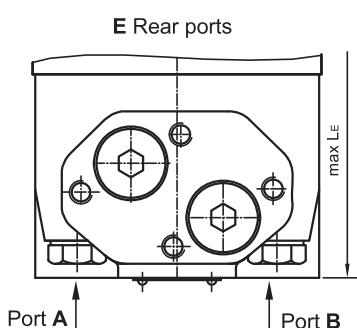
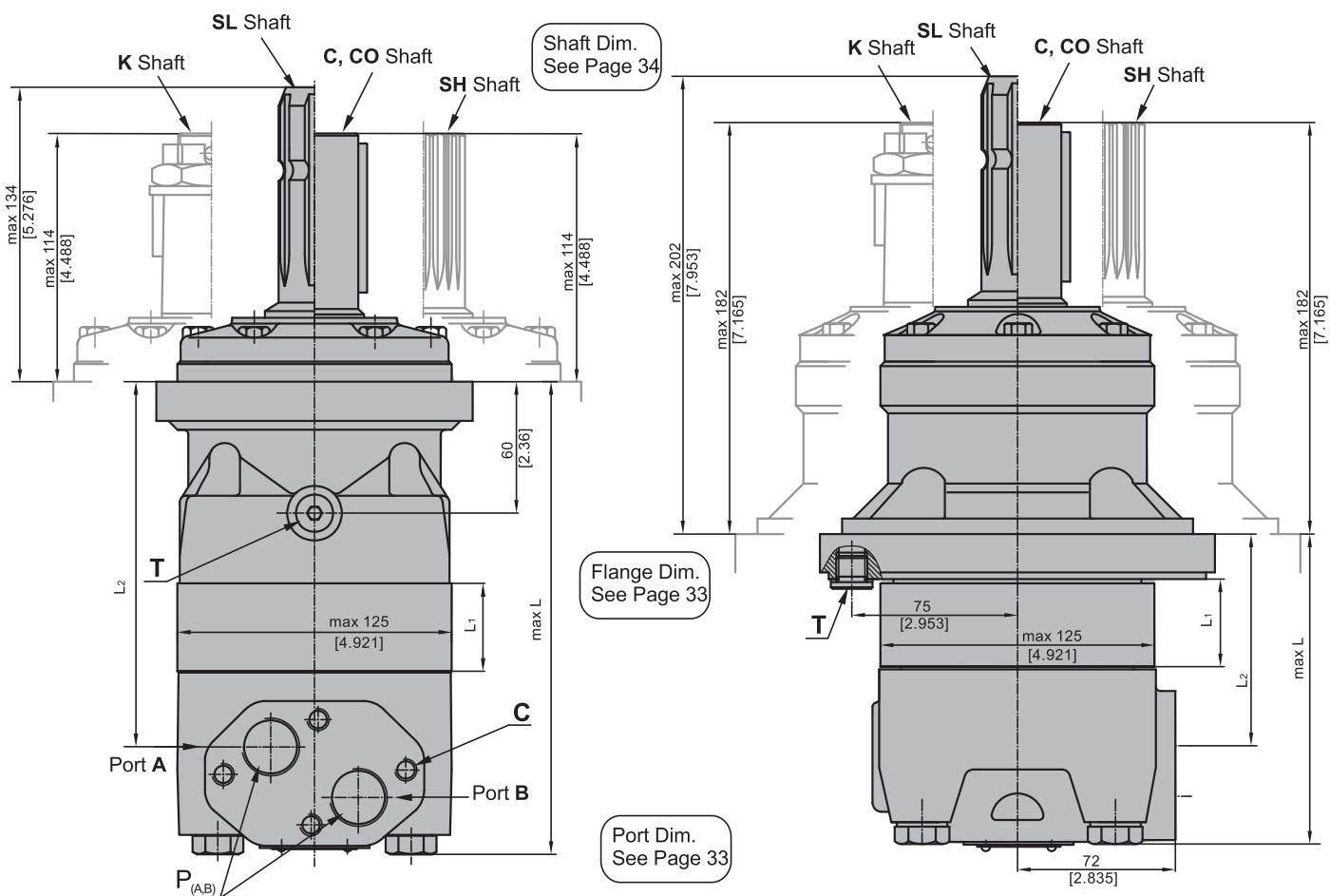


**MT 725**



The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm<sup>2</sup>/s [150 SUS] at 50°C [122°F].

## DIMENSIONS AND MOUNTING DATA



mm [in]

C: 4xM10-10 mm [.39 in] depth  
 P<sub>(A,B)</sub>: 2xG3/4 or 2xM27x2-17 mm [.67 in] depth  
 T: G 1/4 or M14x1,5 - 12 mm [.47 in] depth (plugged)

**Standard Rotation**  
 Viewed from Shaft End  
 Port A Pressurized - CW  
 Port B Pressurized - CCW

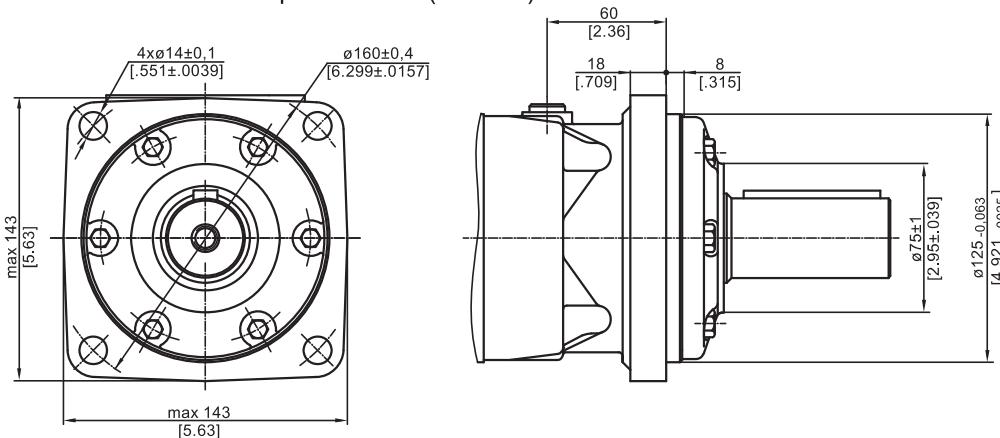
**Reverse Rotation**  
 Viewed from Shaft End  
 Port A Pressurized - CCW  
 Port B Pressurized - CW

Type	L, mm [in]	L <sub>2</sub> , mm [in]	**L <sub>E</sub> , mm [in]	Type	L, mm [in]	L <sub>2</sub> , mm [in]	**L <sub>E</sub> , mm [in]	*L <sub>1</sub> , mm [in]
MT 160	190 [7.48]	140 [5.51]	200 [7.87]	MTW 160	123 [4.84]	73 [2.87]	133 [5.23]	16,5 [.65]
MT 200	195 [7.68]	145 [5.71]	205 [8.07]	MTW 200	128 [5.04]	78 [3.07]	138 [5.43]	21,5 [.85]
MT 250	201 [7.91]	151 [5.95]	211 [8.31]	MTW 250	134 [5.28]	84 [3.31]	144 [5.67]	27,8 [1.09]
MT 315	211 [8.31]	161 [6.34]	221 [8.70]	MTW 315	144 [5.67]	94 [3.70]	154 [6.02]	37,0 [1.46]
MT 400	221 [8.70]	171 [6.73]	231 [9.09]	MTW 400	154 [6.06]	104 [4.09]	164 [6.45]	47,5 [1.87]
MT 500	235 [9.25]	185 [7.28]	245 [9.64]	MTW 500	168 [6.61]	118 [4.65]	178 [6.61]	61,5 [2.42]
MT 630	231 [9.09]	181 [7.13]	241 [9.49]	MTW 630	164 [6.46]	114 [4.49]	174 [6.85]	57,5 [2.26]
MT 725	240 [9.45]	190 [7.48]	250 [9.84]	MTW 725	173 [6.81]	123 [4.84]	183 [7.21]	66,5 [2.62]

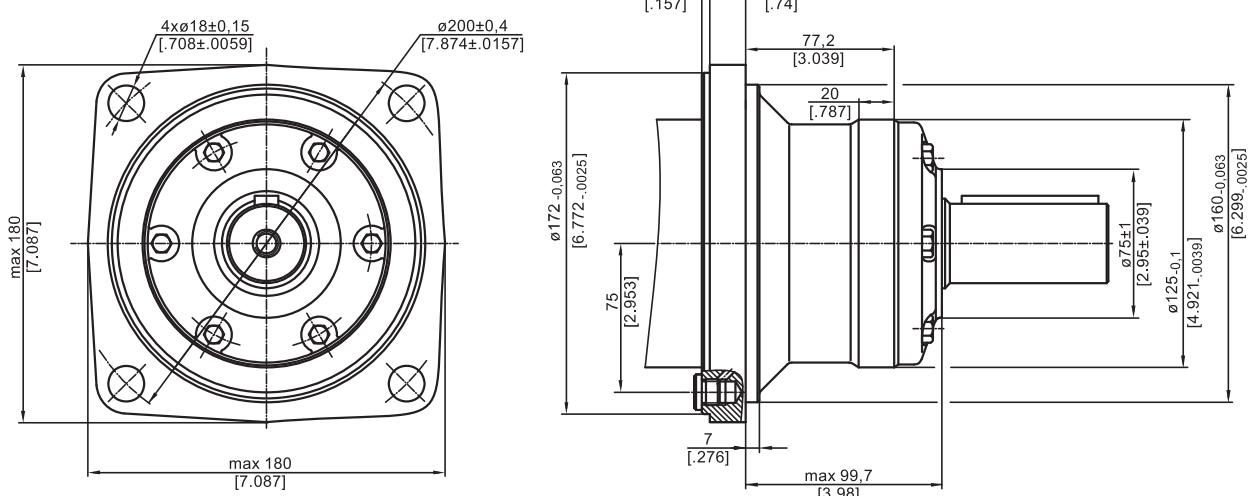
\* - The width of the roll-gerotor is 3,5 mm [.138 in] greater than L<sub>1</sub>.  
 \*\* - For Rear Ported Motors.

## MOUNTING

Square Mount (4 Holes)

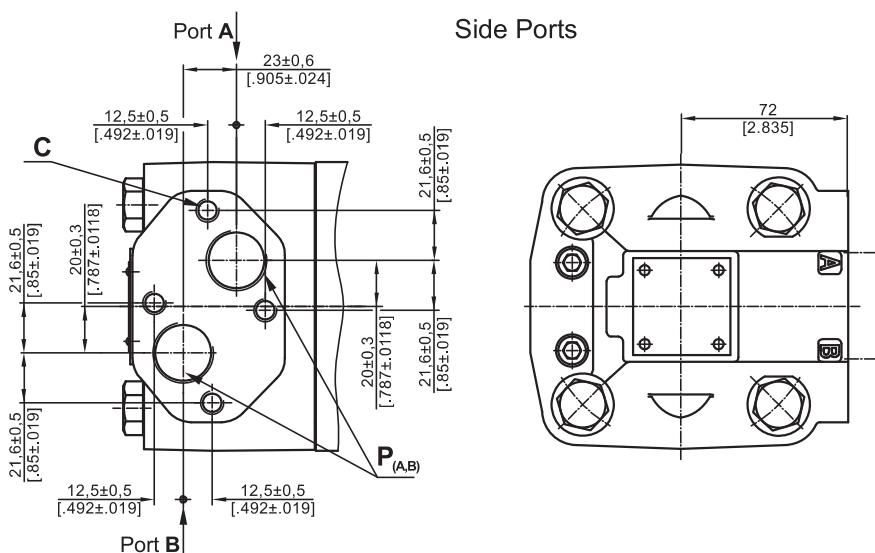


**W** Wheel Mount

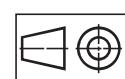
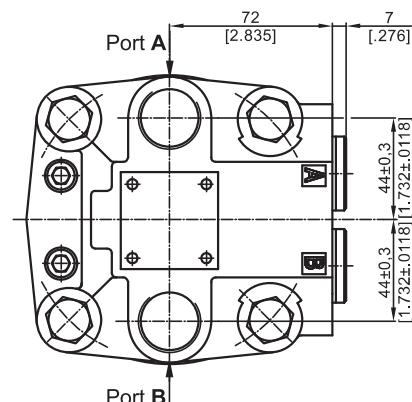


## PORTS

Side Ports



**E** Rear Ports



mm [in]

**Standard Rotation**

Viewed from Shaft End

Port A Pressurized - CW

Port B Pressurized - CCW

**Reverse Rotation**

Viewed from Shaft End

Port A Pressurized - CCW

Port B Pressurized - CW

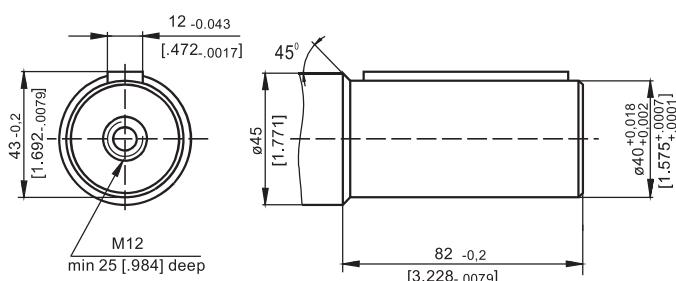
**C:**  $4 \times M10 \times 10$  mm [.39 in] depth

**P<sub>(A,B)</sub>:**  $2 \times G3/4$  or  $2 \times M27 \times 2-17$  mm [.67 in] depth

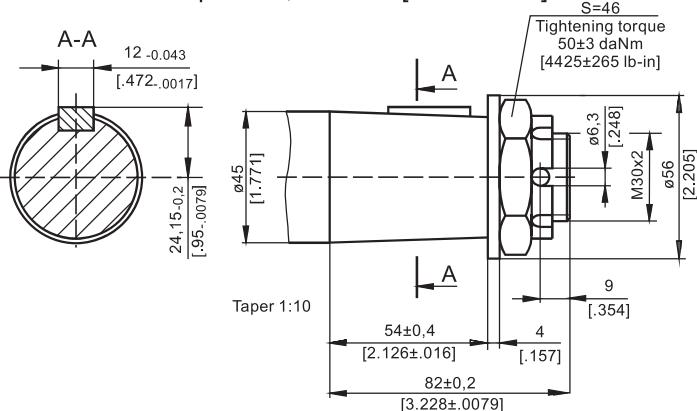
**T:** G 1/4 or M14x1.5 - 12 mm [.47 in] depth (plugged)

## SHAFT EXTENSIONS

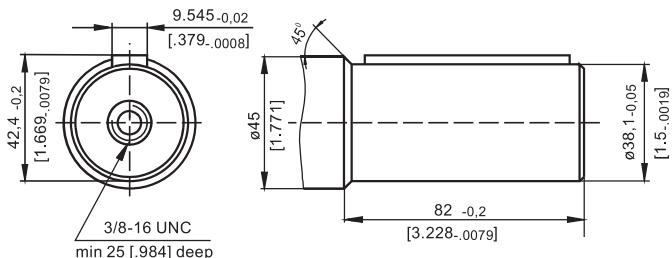
**C** - $\varnothing 40$  straight, Parallel key A12x8x70 DIN 6885  
Max. Torque 132,8 daNm [11755 lb-in]



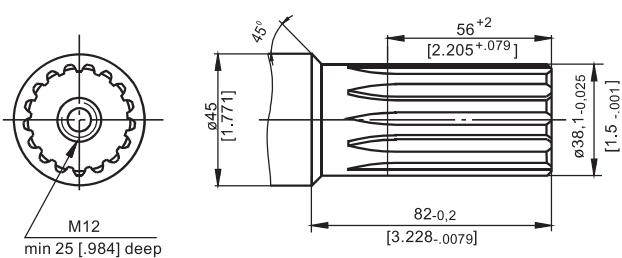
**K** -tapered 1:10, Parallel key B12x8x28 DIN 6885  
Max. Torque 210,7 daNm [18650 lb-in]



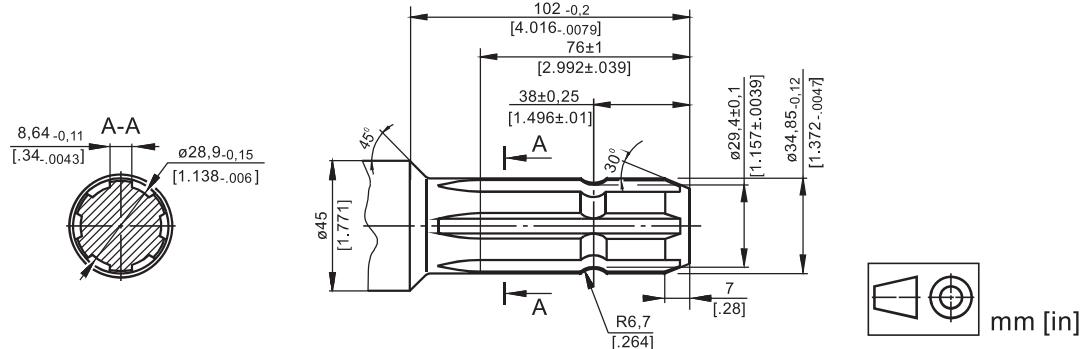
**CO** - $\varnothing 1\frac{1}{2}$ " straight, Parallel key  $\frac{3}{8}'' \times \frac{3}{8}'' \times 2\frac{1}{4}''$  BS46  
Max. Torque 132,8 daNm [11755 lb-in]



**SH** - $\varnothing 1\frac{1}{2}$ " splined 17T, DP 12/24 ANSI B92.1-1976  
Max. Torque 132,8 daNm [11755 lb-in]

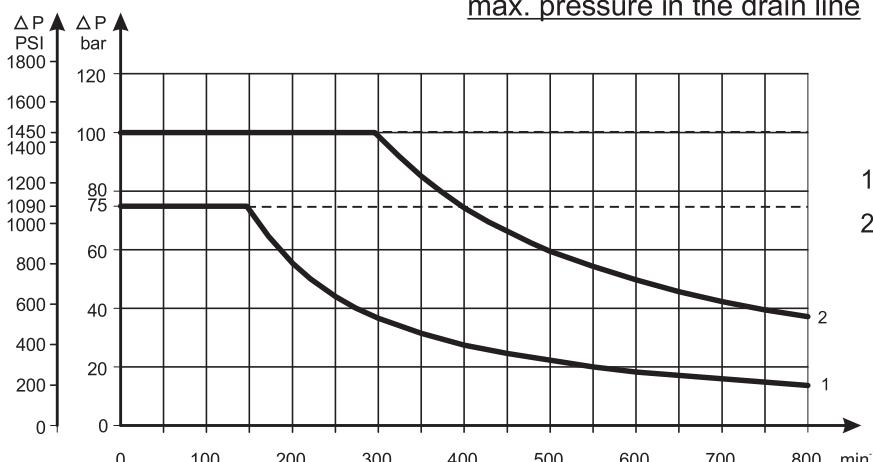


**SL** - $\varnothing 34,85$  p.t.o. DIN 9611 Form 1  
Max. Torque 77 daNm [6815 lb-in]



### MAX. PERMISSIBLE SHAFT SEAL PRESSURE for MT motors

Max. return pressure without drain line or  
max. pressure in the drain line



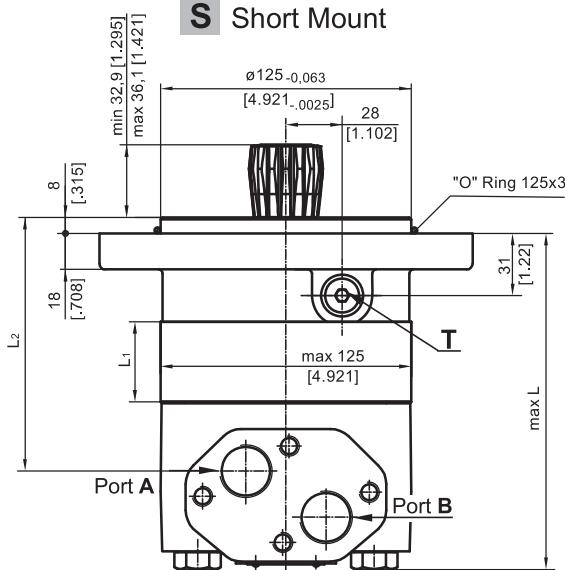
1: Drawing for Standard Shaft Seal

2: Drawing for High Pressure Seal ("U" Seal)

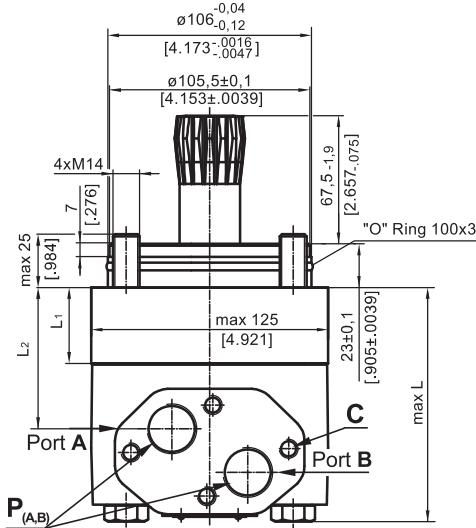
— continuous operations  
- - - - - intermittent operations

#### DIMENSIONS AND MOUNTING DATA - MTS and MTV

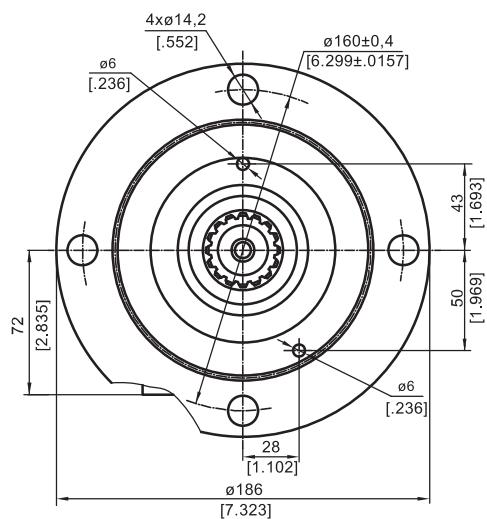
**S** Short Mount



## V Very Short Mount



Port Dim.  
See Page 33



## E Rear ports



**C:** 4xM10-10 mm [.39 in] depth

**P<sub>(A,B)</sub>:** 2xG3/4 or 2xM27x2-17 mm [.67 in] depth

**T:** G 1/4 or M14x1,5 - 12 mm [.47 in] depth (plugged)

## Standard Rotation

### Viewed from Shaft End

## Port A Pressurized - CW

**Port B Pressurized - CCW**      **Port B Pressurized - CW**

### Reverse Rotation

**Reverse Rotation**  
Viewed from Shaft End

Port A Pressurized - CCW

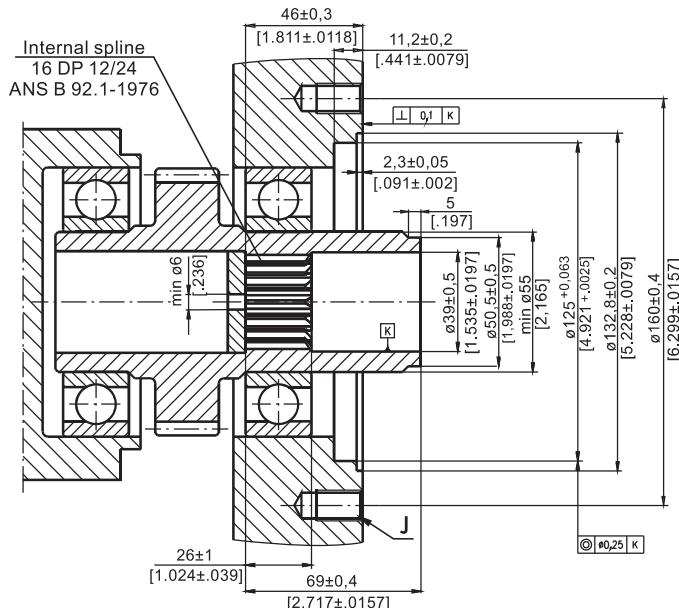
Type	L, in.[mm]	L <sub>2</sub> , in.[mm]	**L <sub>E</sub> ,mm[ in.]	Type	L, in.[mm]	L <sub>2</sub> , in.[mm]	**L <sub>E</sub> ,mm [in]	*L <sub>1</sub> ,mm [in]
MTS 160	146 [5.75]	96 [3.78]	156[6.14]	MTV 160	101 [3.98]	51,5 [2.02]	111 [4.37]	16,5[ .65]
MTS 200	151 [5.95]	101 [3.98]	161[6.33]	MTV 200	106 [4.17]	56,5 [2.22]	116 [4.57]	21,5[ .85]
MTS 250	157 [6.18]	107 [4.21]	167[6.57]	MTV 250	112 [4.41]	62,8 [2.47]	122 [4.80]	27,8[1.09]
MTS 315	166 [6.53]	116 [4.56]	176[6.93]	MTV 315	121 [4.76]	72,0 [2.83]	131 [5.16]	37,0[1.46]
MTS 400	177 [6.97]	127 [5.00]	187[7.36]	MTV 400	132 [5.19]	82,5 [3.25]	142[5.59]	47,5[1.87]
MTS 500	191 [7.52]	142 [5.59]	201[7.91]	MTV 500	146 [5.75]	96,5 [3.80]	156 [6.14]	61,5[2.42]
MTS 630	187 [7.36]	138 [5.43]	197[7.76]	MTV 630	142 [5.59]	92,5 [3.64]	152 [5.98]	57,5[2.26]
MTS 725	196 [7.72]	147 [5.79]	206[8.11]	MTV 725	151 [5.95]	101,5[4.00]	161 [6.34]	66,5[2.62]

\* - The width of the roll-gerotor is 3.5 mm [.138 in] greater than  $L_1$ .

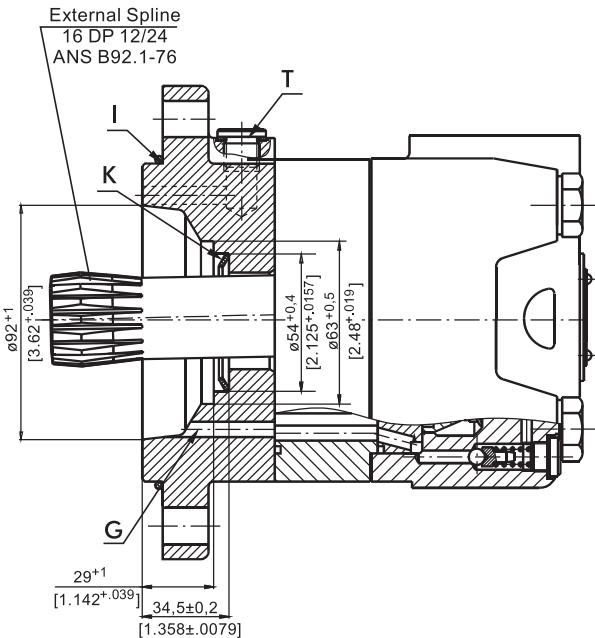
\*\* - For Rear Ported Motors.

## DIMENSIONS OF THE ATTACHED COMPONENT

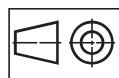
### MTS



F: Oil circulation hole  
G: Internal drain channel  
H: Hardened stop plate

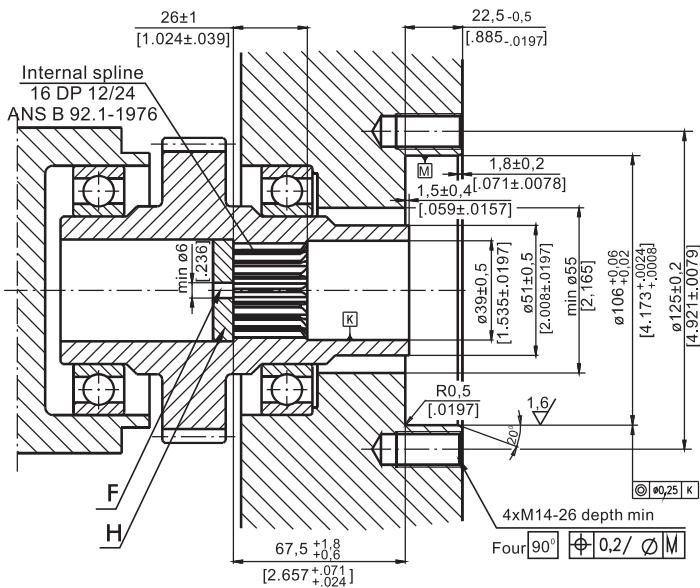


I: O- Ring 125x3 mm [4.921x.118 in]  
J: 4xM12-18 mm [.71 in] depth, 90°  
K: Conical seal ring  
T: Drain connection G1/4 or M14x1,5

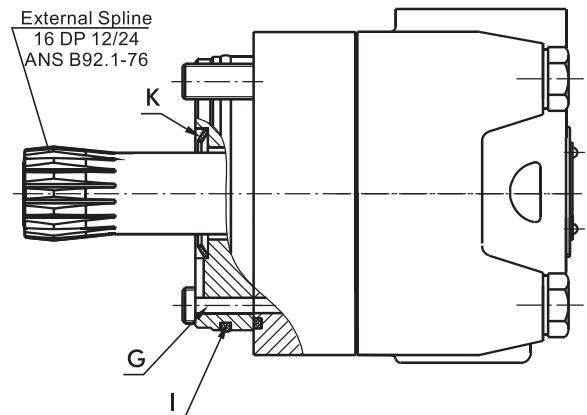


mm [in]

### MTV



F: Oil circulation hole  
G: Internal drain channel



H: Hardened stop plate  
I: O- Ring 100x3 mm [3.94x.12 in]  
K: Conical seal ring

### DRAIN CONNECTION

The drain line has to be used when pressure in the return line can exceed the permissible pressure. It can be connected:

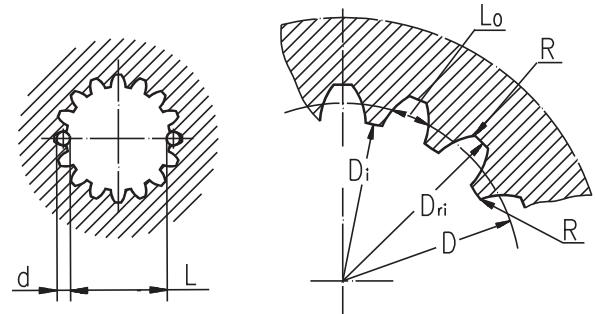
- For MTS at the drain port of the motor;
- For MTV at the drain connection of the attached component. The maximum pressure in the drain line is limited by the attached component and its shaft seal.

The drain line must be possible for oil to flow freely between motor and attached component and must be led to the tank. The maximum pressure in the drain line is limited by the attached component and its seal.

## INTERNAL SPLINE DATA FOR THE ATTACHED COMPONENT

Standard ANS B92.1-1976, class 5  
 $[m=2.1166; \text{corrected } x.m=1]$

Fillet Root Side Fit	mm	inch
Number of Teeth $z$	16	16
Diametral Pitch DP	12/24	12/24
Pressure Angle	$30^\circ$	$30^\circ$
Pitch Dia. D	33,8656	1.3333
Major Dia. Dri	$38,4^{+0,4}$	$1.5118 \pm 1.5275$
Minor Dia. Di	$32,15^{+0,04}$	$1.2657 \pm 1.2673$
Space Width [Circular] Lo	$4,516 \pm 0,037$	$.1763 \pm .1791$
Fillet Radius R	0,5	.02
Max. Measurement between Pins L	$26,9^{+0,10}$	$1.063 \pm 1.059$
Pin Dia. d	$4,835 \pm 0,001$	$.19026 \pm .19034$

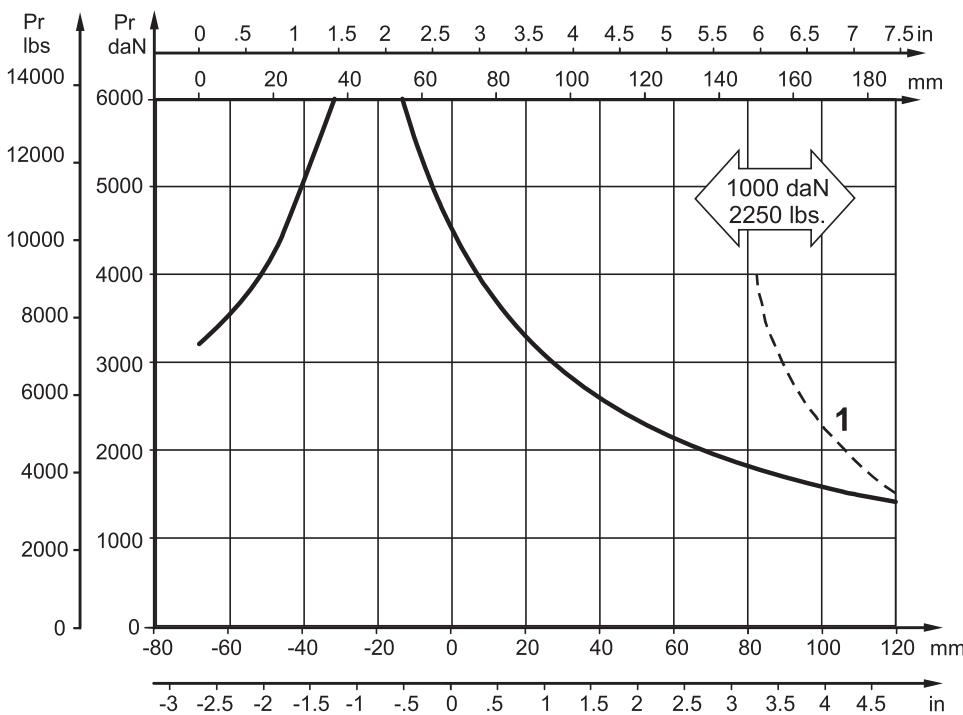


Hardening Specification:  
HV=750±50 on the surface.  
HV=560 at  $0,7 \pm 0,2$  mm [.035±.019in] case depth  
Material: 20 MoCr4 EN 10084 or SAE8620.

## PERMISSIBLE SHAFT LOADS

The output shaft runs in tapered bearings that permit high axial and radial forces. The permissible radial load on the shaft is shown for an axial load of 0 N as function of the distance from the mounting flange to the point of load application. The curves apply to a B10 bearing life of 2000 hours at 100 RPM.

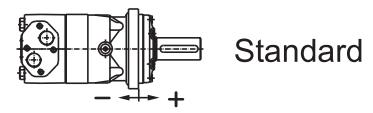
Curve "1" shows max. radial shaft load. Any shaft load exceeding the values shown by the curve will seriously reduce motor life.



Mounting Flange:



W - Wheel

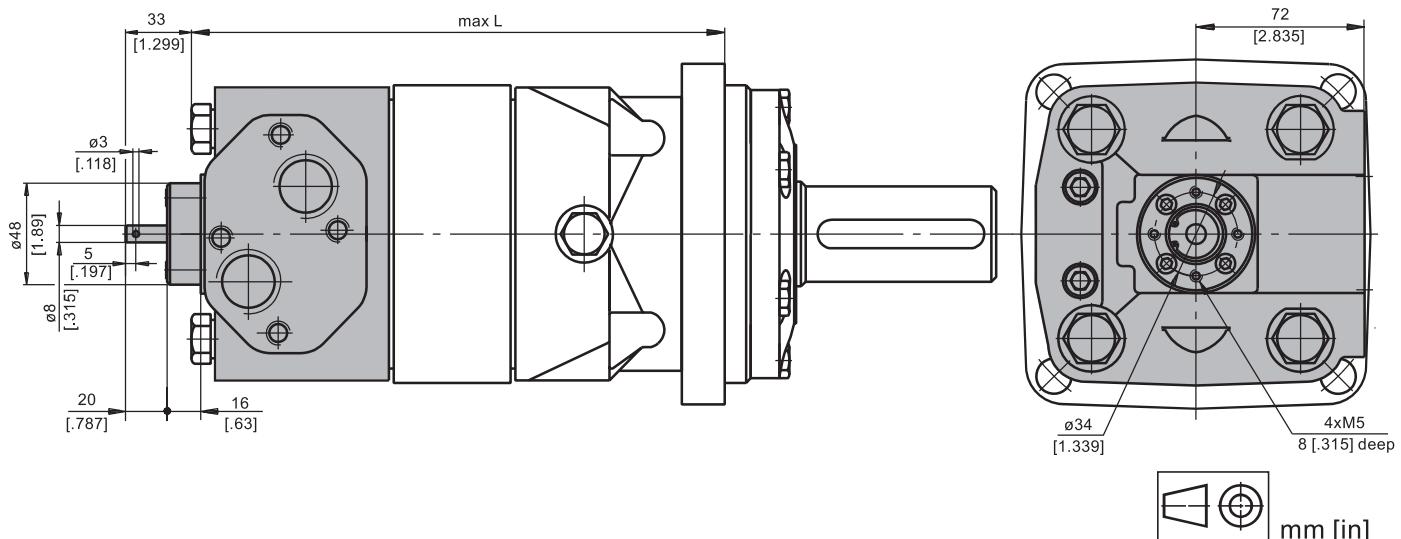


Standard



mm [in]

## MOTORS WITH TACHO CONNECTION



### ORDER CODE

<b>M T</b>	1	2	3	4	5	6	7	8
------------	---	---	---	---	---	---	---	---

#### Pos.1 - Mounting Flange

omit - Square mount, four holes

**S** - Short mount

**V** - Very short mount

**W** - Wheel mount

#### Pos.2 - Port type

omit - Side ports

**E** - Rear ports

#### Pos.3 - Displacement code

**160** - 61,6 cm<sup>3</sup>/rev [9.83 in<sup>3</sup>/rev]

**200** - 201,4 cm<sup>3</sup>/rev [12.29 in<sup>3</sup>/rev]

**250** - 251,8 cm<sup>3</sup>/rev [15.36 in<sup>3</sup>/rev]

**315** - 326,3 cm<sup>3</sup>/rev [19.90 in<sup>3</sup>/rev]

**400** - 410,9 cm<sup>3</sup>/rev [25.06 in<sup>3</sup>/rev]

**500** - 523,6 cm<sup>3</sup>/rev [31.95 in<sup>3</sup>/rev]

**630** - 631,2 cm<sup>3</sup>/rev [38.52 in<sup>3</sup>/rev]

**725** - 724,3 cm<sup>3</sup>/rev [44.20 in<sup>3</sup>/rev]

#### Pos.4 - Shaft Extensions\*

omit - for **S** and **V** mounting flange

**C** - Ø40 straight, Parallel key A12x8x70 DIN6885

**CO** - Ø1½" straight, Parallel key ¾" x ¾" x 2¼" BS46

**K** - Ø45 tapered 1:10, Parallel key B12x8x28 DIN6885

**SL** - Ø34,85 p.t.o. DIN 9611 Form 1

**SH** - Ø1½" splined 17T ANS B92.1-1976

#### Pos.5 - Shaft Seal Version (see page 34)

omit - Low pressure seal

**U** - High pressure seal

#### Pos.6 - Ports

omit - BSPP (ISO 228)

**M** - Metric (ISO 262)

#### Pos.7 - Special Features (see page 51)

#### Pos.8 - Design Series

omit - Factory specified

### NOTES:

\* The permissible output torque for shafts must not be exceeded!

The hydraulic motors are mangano-phosphatized as standard.

# MOTOR SPECIAL FEATURES

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Special Feature Description	Order Code	Motor type		
		MS	MT	MV
Speed Sensor*	RS	O	O	O
Tacho Connection**	T	O	O	O
Reinforced motor	HD	-	O	O
Low Leakage	LL	O	O	O
Low Speed Valving	LSV	O	O	O
Reverse Rotation	R	O	O	O
Paint***	P	O	O	O
Corrosion Protected Paint***	PC	O	O	O
Special Paint****	PS	O	O	O
	PCS			
Check Valves		S	S*****	S*****

O	Optional
-	Not applicable
S	Standard

\* For sensor ordering see pages 52÷53.

\*\* For side ports only!

\*\*\* Colour at customer's request.

\*\*\*\* Non painted feeding surfaces, colour at customer's request.

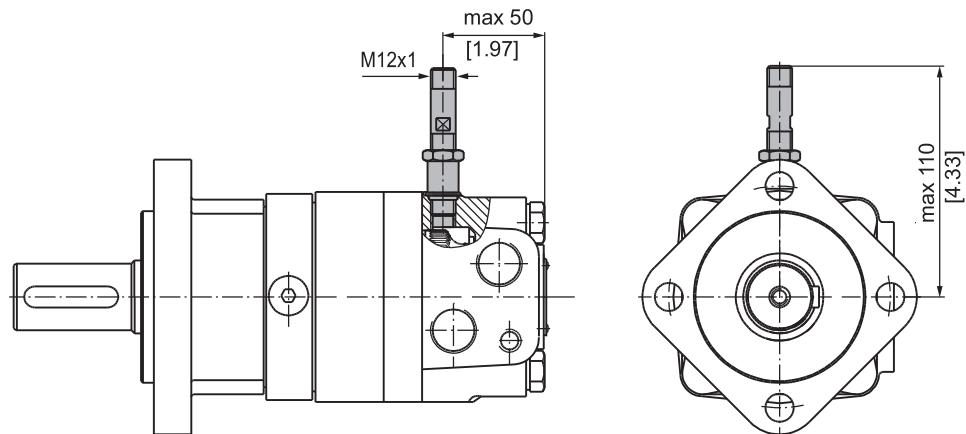
\*\*\*\*\* Without check valves for "HD" option.

⚠ For more information about HD option please contact with "M+S Hydraulic".

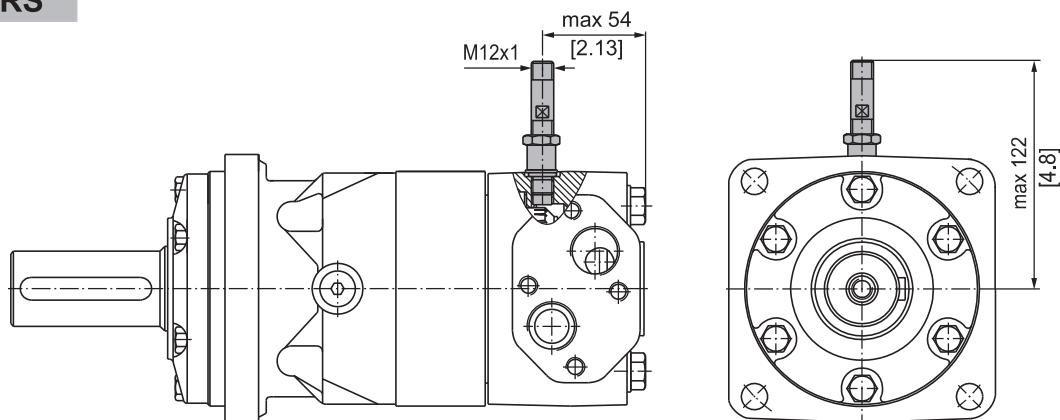
# MOTORS WITH SPEED SENSOR

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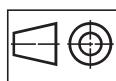
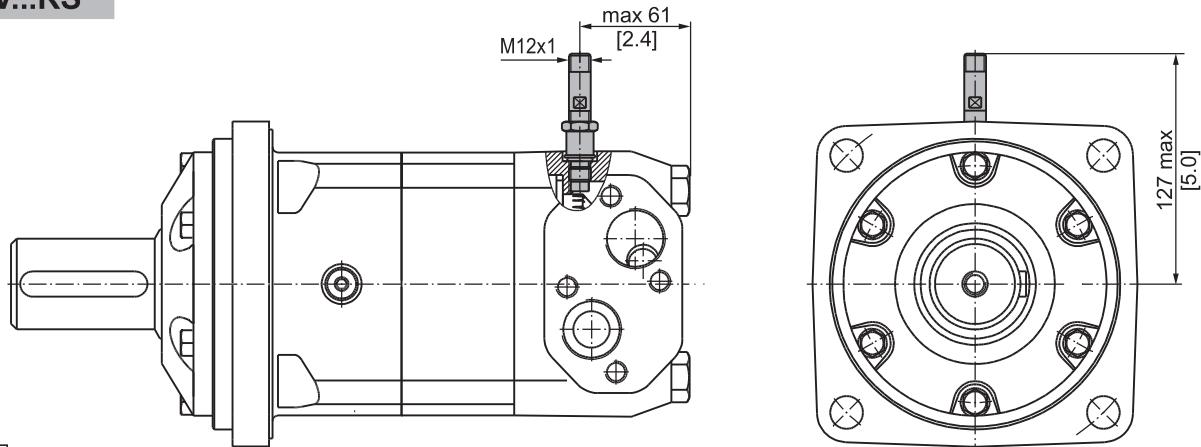
**MS...RS**



**MT...RS**



**MV...RS**



mm [in]