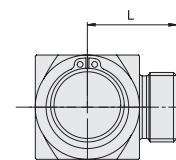
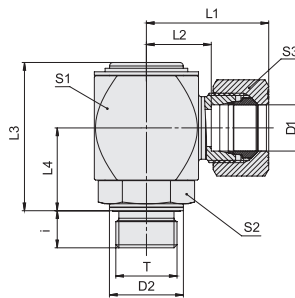
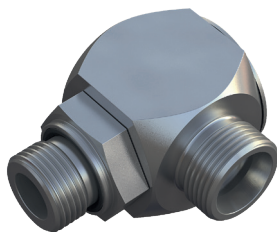


Swivel Elbow Type FI-DGWE-...-R-WD ▪ Series L / S



Ordering Codes

***FI-DGWE*-10*L*R*-WD*-B*-W66*-MS**

* Swivel Elbow **FI-DGWE**

* Outside Tube Diameter D1 (in mm) **-10**

* Series Light Series **L**
Heavy Series **S**

* Thread Type Whitworth Parallel
Pipe Thread (BSPP) **R**

If required, please indicate special sizes, e.g. R1/8!

* Seal Type Profile Sealing Ring **-WD**

* Seal Material NBR (Buna-N®) **-B**
FKM (Viton®) **-V**

* Material Code Steel, zinc-plated and
thick-film-passivated **-W66**

Please contact STAUFF for alternative
materials and surface finishings.

* Assembling / Kitting Fitting body only **—**

Fitting body supplied with
cutting ring and union nut **-MS**

Fitting body supplied with
soft-sealing cutting ring
and union nut **-MSV**

Whitworth Parallel Pipe Thread (BSPP)

Profile Sealing Ring

Series	Tube OD	PN	Dimensions													Torque N-m Thread T	Weight kg ca. per 100	Ordering Codes ³
	mm D1	bar D2	mm T	D2	i	L	L1 ¹	L2	L3	L4	S1	S2	S3					
L	6	250	G 1/8	14	8	23	31	16	40	21	27	19	14	18	16,00	FI-DGWE-06LR-WD-B-W66		
	6	250	G 1/4	19	12	23	27	16	41	22	27	19	14	40	16,8	FI-DGWE-06LR1/4-WD-B-W66		
	8	250	G 1/4	19	12	25	33	18	46	25	30	22	17	40	23,00	FI-DGWE-08LR-WD-B-W66		
	10	250	G 1/4	19	12	26	34	19	46	25	30	22	19	40	23,40	FI-DGWE-10LR-WD-B-W66		
	10	250	G 3/8	22	12	27	35	20	48	27	32	24	19	80	27,50	FI-DGWE-10LR3/8-WD-B-W66		
	12	250	G 3/8	22	12	27	35	20	48	27	32	24	22	80	28,00	FI-DGWE-12LR-WD-B-W66		
	12	250	G 1/2	27	14	29	37	22	55	30	36	27	22	110	38,80	FI-DGWE-12LR1/2-WD-B-W66		
	15	250	G 1/2	27	14	32	40	25	59	33	40	32	27	110	52,80	FI-DGWE-15LR-WD-B-W66		
	18	160	G 1/2	27	14	32	41	24,5	59	33	40	32	32	110	52,60	FI-DGWE-18LR-WD-B-W66		
	22	160	G 3/4	32	16	36	45	28,5	66	35	45	36	36	180	72,00	FI-DGWE-22LR-WD-B-W66		
	28	100	G 1	40	18	41	50	33,5	78	41	55	41	41	300	126,70	FI-DGWE-28LR-WD-B-W66		
	35	100	G 1 1/4	50	20	48	59	37,5	92	51	65	50	50	470	208,00	FI-DGWE-35LR-WD-B-W66		
	42	100	G 1 1/2	55	22	53	65	42	102	56	75	55	60	540	294,00	FI-DGWE-42LR-WD-B-W66		
	6	400	G 1/4	19	12	25	33	18	41	22	27	19	17	50	17,40	FI-DGWE-06SR-WD-B-W66		
S	8	400	G 1/4	19	12	25	33	18	41	22	27	19	19	50	18,00	FI-DGWE-08SR-WD-B-W66		
	10	400	G 3/8	22	12	27	36	19,5	46	25	30	22	22	80	24,20	FI-DGWE-10SR-WD-B-W66		
	12	400	G 3/8	22	12	28	37	20,5	48	27	32	24	24	80	28,80	FI-DGWE-12SR-WD-B-W66		
	14	400	G 1/2	27	14	32	42	24	55	30	36	27	30	120	38,00	FI-DGWE-14SR-WD-B-W66		
	16	400	G 1/2	27	14	34	44	25,5	59	33	40	32	30	120	52,80	FI-DGWE-16SR-WD-B-W66		
	20	250	G 3/4	32	16	38	49	27,5	66	35	45	36	36	180	74,00	FI-DGWE-20SR-WD-B-W66		
	25	250	G 1	40	18	45	57	33	78	41	55	41	46	300	128,00	FI-DGWE-25SR-WD-B-W66		
	30	250	G 1 1/4	50	20	52	65	38,5	92	51	65	50	50	470	214,00	FI-DGWE-30SR-WD-B-W66		
	38	250	G 1 1/2	55	22	59	74	43	102	56	75	55	60	560	298,00	FI-DGWE-38SR-WD-B-W66		

¹ Approximate dimension in assembled condition.

² Weight excluding cutting ring and union nut.

³ Standard scope of delivery: Fitting body only.

Standard seal material is NBR (Buna-N®).

Male stud acc. to ISO 1179-2 (Type E)

Port acc. to ISO 1179-1

Torque recommendations for Steel mating material.

Connecting Parts



Cutting Ring
Type **FI-DS** Page 28



Soft-Sealing Cutting Ring
Type **FI-WDDS** Page 29



Support Sleeve
Type **FI-VH** Page 31



STAUFF Form EVO Sealing Ring
Type **FI-FD** Page 32



Union Nut
Type **FI-M** Page 33



37° Flared Tube Fitting Set
Type **FI-AB** Page 37

Maximum Number of Revolutions per Minute for Permanent Operation

Dimension S1 (mm)	27	30	32	36	40	45	55	65	75
Revolutions Per Minute	6	3	3	1	0,6	0,5	0,4	0,2	0,2

Higher number of revolutions per minute possible when used temporarily / non-permanently.

Recommendations for use with hydraulic oil at a static working pressure not exceeding 200 bar.

Male threaded studs were designed for female threaded ports in components made of steel. For applications with components made of softer mating materials (e.g. Aluminium), the use of connectors with additionally rolled male threads is recommended.

Please contact STAUFF prior to the assembly for further information.

Spare Parts / Accessories



Profile Sealing Ring
Type **WDG** Page 238