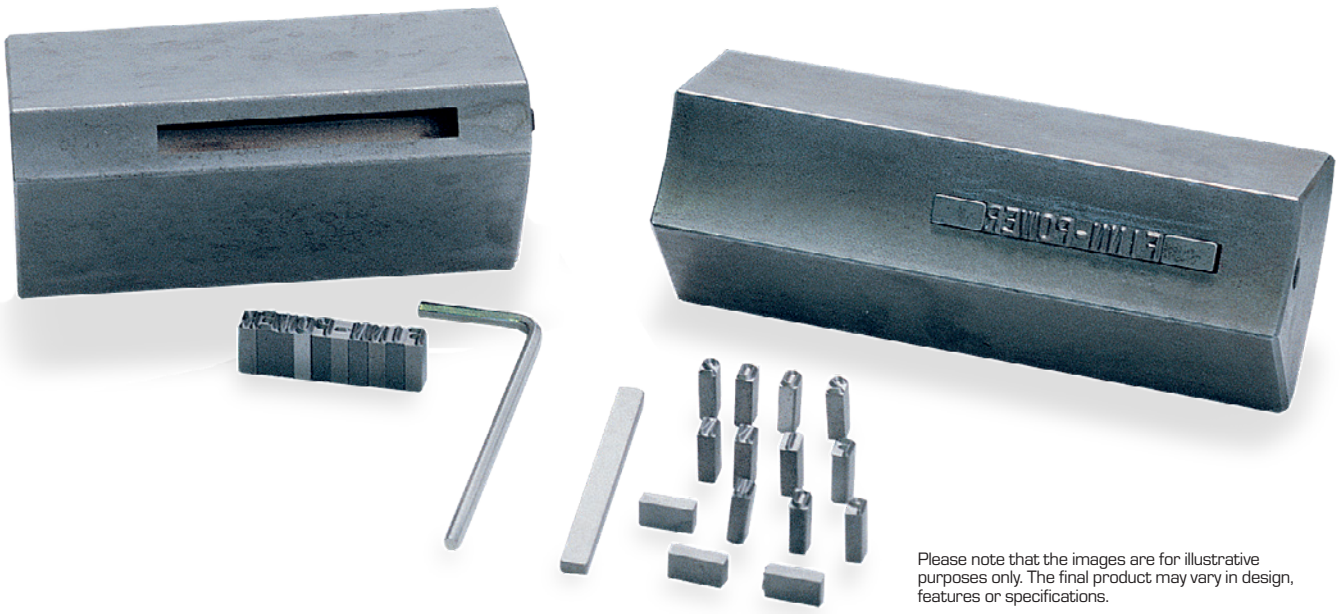
ABSOLUTE QUALITY MADE IN FINLAND



Please note that the images are for illustrative purposes only. The final product may vary in design, features or specifications.

MARKING DIES

Marking Dies are the most cost efficient and fastest marking method for seldomly changing part identification.

Marking is done during the crimping process without additional steps.

Marking dies are available with fixed text/logo or with changeable marking inserts.

Fixed text/logo are available for all die sets and changeable marking inserts available as a standard for 20- and 32-series die sets.

DIE SET 20-SERIES

DieSetNo	D (mm)	L (mm)	Max no of stamps per segments	Character height (mm)
18247/14/S	14	55	13	2
18247/16/S	16	55	13	2
18247/19/S	19	55	16	3
18247/23/S	23	55	16	3
18247/27/S	27	70	16	3
18247/31/S	31	70	16	3
18247/36/S	36	75	10	3
18247/41/S	41	75	10	3
18247/47/S	47	85	12	3
18247/54/S	57	85	12	3
18247/16L/S	16	75	13	3
18247/19L/S	19	75	16	3
18247/23L/S	23	75	16	3
18247/27L/S	27	75	16	3
18247/31L/S	31	75	16	3

DIE SET 32-SERIES

DieSetNo	D (mm)	L (mm)	Max no of stamps per segments	Character height (mm)
18786/14/S	14	55	13	2
18786/16/S	16	55	13	2
18786/19/S	19	55	16	3
18786/22/S	22	70	16	3
18786/26/S	26	70	16	3
18786/30/S	30	70	16	3
18786/34/S	34	75	16	3
18786/39/S	39	75	16	3
18786/45/S	45	90	16	3
18786/51/S	51	90	16	3
18786/57/S	57	100	14	3
18786/63/S	63	110	14	3
18786/69/S	69	110	14	3
18786/74/S	74	110	14	3
18786/78/S	78	110	14	3