

## LOCTITE® SF 7100™

Known as LOCTITE® 7100™  
November 2014

### PRODUCT DESCRIPTION

LOCTITE® SF 7100™ provides the following product characteristics:

<b>Technology</b>	Aqueous Based
Chemical Type	Mixture of surfactants
Appearance	Colorless
Odor	Odorless
<b>Cure</b>	Not applicable
<b>Application</b>	Leak Detector
Dispense Method	Spray
Propellant	Nitrogen

LOCTITE® SF 7100™ is a product in an easy to use aerosol, that allows for detection of suspected leaks. This product starts producing bubbles at areas where a leak is present. It is non-toxic and non-flammable. LOCTITE® SF 7100™ is designed for tracing leaks in all pressurized gas systems, as well as compressed air, helium, nitrogen etc. The product can be used for common pipings made from iron, copper and plastic. This product is typically used in applications with an operating range of 10 °C to 50 °C.

### TYPICAL PROPERTIES

Density @ 20 °C, g/ml	1
Viscosity, DIN CUP 4, seconds	10
pH	7.5
Surface Tension, ASTM D 1590, mN/m	27
Pressure @ 20 °C, Bar	8
Delivery Rate, g/s	3
Flash Point - See SDS	

### GENERAL INFORMATION

**For safe handling information on this product, consult the Safety Data Sheet (SDS).**

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.**

### Handling precautions

Pressurised container. Protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use. Do not spray on an open flame or any incandescent material.

### Directions for use:

1. Shake can thoroughly. Spray at a distance of about 15 to

20 cm onto the suspect area.

2. A leak will be clearly visible, as the product will start foaming at the leaking area. The product will continue to foam, allowing for a thorough search without rushing.
3. If the leak is not in the repair area, the leak search has to be extended to entire system. The leak will be in the area where the product starts foaming.
4. After the leak has been detected, wipe off excess product and perform appropriate maintenance.
5. To ensure the maintenance performed was successful, apply LOCTITE® SF 7100™ again to the respective area.
6. On hydraulic components leaks are normally clearly visible without any product. However, for a leak check after repair or on new components, prior to component installation, LOCTITE® SF 7100™ can be used for detecting potential leaks. For this purpose, fill the component with pressurised air and apply product to suspect area.

### Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

### Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

**Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties.** Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

**Conversions**

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$   
 $\text{kV/mm} \times 25.4 = \text{V/mil}$   
 $\text{mm} / 25.4 = \text{inches}$   
 $\mu\text{m} / 25.4 = \text{mil}$   
 $\text{N} \times 0.225 = \text{lb}$   
 $\text{N/mm} \times 5.71 = \text{lb/in}$   
 $\text{N/mm}^2 \times 145 = \text{psi}$   
 $\text{MPa} \times 145 = \text{psi}$   
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$   
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$   
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$   
 $\text{mPa}\cdot\text{s} = \text{cP}$

Reference 2.2

**Note:**

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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