

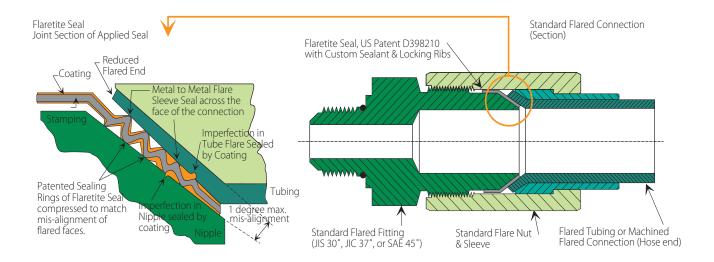


**Technical Overview** 

# **Danfoss** Flaretite Seals







#### The Only Flare Seal Solution

Introduced in the 1940's, the SAE 37° flare or JIC connection, has become the most commonly used hydraulic connection in the world. Even with the introduction of more robust and higher-pressure capable connections, the SAE 37° flare remains widely accepted due to its ease of assembly, global availability and reusability.

Along with the benefits of SAE 37° connections, come drawbacks. The metal-to-metal sealing surfaces are subject to damage both prior to installation and as the connections are re-used. Sealing surface imperfections lead to unwanted weeping and leaking joints. The solution...Flaretite seals. Flaretite seals are ideal to enhance new installations of SAE 37° connections, as well as seal off minor leaks and weeping connections.

#### **Features**

- Ribbed insert design
- Coated with Loctite\*\* sealant
- Reduces minor leaks and weeping connections
- Built-in clip to attach the Flaretite seal to the nose of the SAE 37° connection
- Available sizes: -04 through -32

#### **Benefits**

- Multiple surface contact points
- Locks the joint and fills surface imperfections
- Saves time & money associated with maintenance and rework
- Quick & easy assembly

#### **Assembly and Torque Requirements**

To assemble an SAE 37° connection using a Flaretite seal, simply push the Flaretite seal onto the male portion of the connection. The built-in clip will hold the Flaretite seal onto the male half.

#### **During assembly ensure:**

- the seal is fitted squarely to the conical nose of the JIC fitting -37° flare.
- the sealing faces of the flared connector part are clean and free of burrs.
- the flared joint is correctly tightened with recommended torque settings noted below.

#### **How to Order**

Seal Size	Package Part Number	Number of Seals Per Package
-04	FF13267	100
-06	FF13268	100
-08	FF13269	100
-10	FF13270	100
-12	FF13271	100
-16	FF13272	50
-20	FF13273	50
-24	FF13570	25
-32	FF13571	10

#### **Recommended Torque Settings**

Tolerance: +10% -0%							
-04 (1/4")	SAE 37°: 14lb-ft.	-10 (5/8")	SAE 37°: 80lb-ft.	-20 (1-1/4")	SAE 37°: 190lb-ft.		
-06 (3/8")	SAE 37°: 26lb-ft.	-12 (3/4")	SAE 37°: 110lb-ft.	-24 (1-1/2")	SAE 37°: 220lb-ft.		
-08 (1/2")	SAE 37°: 55lb-ft.	-16 (1")	SAE 37°: 140lb-ft.	-32 (2")	SAE 37°: 325lb-ft.		

<sup>\*</sup> Flaretite is a registered trademark of Flaretite Inc. All photos and the name Flaretite are the property of Flaretite Inc.

<sup>\*\*</sup> Loctite is a registered trademark of Henkel Loctite Corporation.

## **About Danfoss Power Solutions FC**

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#### **Danfoss Power Solutions**

14615 Lone Oak Road Eden Prairie, MN 55344, USA Phone: 952-937-9800

## **Danfoss Power Solutions (US) Company**

2800 East 13th Street Ames, IA 50010, USA Phone: +1 515-239-6000

## **Danfoss Power Solutions GmbH & Co.OHG**

Krokamp 35 D-2439 Neumünster, Germany Phone: +49 4321 871 0

## **Danfoss Power Solutions ApS**

Nordborgveg 81 DK-6430 Nordborg, Denmark Phone: +45 7488 2222

## Danfoss Power Solutions Trade (Shanghai) Co. Ltd.

Building #22, No 1000 Jin Hai Rd Jin Qiao, Pudong New District Shanghai, China 201206 Phone: +86 21 3418 5200w

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